

Altex Epoxy Primer Part A

RESENE PAINTS AUSTRALIA

Chemwatch Hazard Alert Code: 4

Version No: 2.5
Safety Data Sheet according to WHS and ADG requirements

Issue Date: 26/10/2017
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S.GHS.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

Product name	Altex Epoxy Primer Part A
Synonyms	Not Available
Proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Part A of a two pack epoxy coating
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Details of the supplier of the safety data sheet

Registered company name	RESENE PAINTS AUSTRALIA
Address	7 Production Ave, Molendinar QLD 4214 Australia
Telephone	+61 7 55126600
Fax	+61 7 55126697
Website	Not Available
Email	Not Available

Emergency telephone number

Association / Organisation	Not Available	CHEMWATCH EMERGENCY RESPONSE
Emergency telephone numbers	131126	+61 1800 951 288
Other emergency telephone numbers	Not Available	+61 2 9186 1132

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Poisons Schedule	Not Applicable
Classification [1]	Flammable Liquid Category 2, Acute Toxicity (Oral) Category 4, Acute Toxicity (Inhalation) Category 4, Skin Corrosion/Irritation Category 2, Eye Irritation Category 2A, Skin Sensitizer Category 1, Specific target organ toxicity - single exposure Category 1, Specific target organ toxicity - single exposure Category 3 (respiratory tract irritation), Specific target organ toxicity - single exposure Category 3 (narcotic effects), Specific target organ toxicity - repeated exposure Category 1, Chronic Aquatic Hazard Category 2
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HSIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements

Hazard pictogram(s)	
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SIGNAL WORD **DANGER**

Hazard statement(s)

H225	Highly flammable liquid and vapour.
H302	Harmful if swallowed.
H332	Harmful if inhaled.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H370	Causes damage to organs.
H335	May cause respiratory irritation.

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H336	May cause drowsiness or dizziness.
H372	Causes damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.

Supplementary statement(s)

Not Applicable

Precautionary statement(s) Prevention

P210	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P271	Use in a well-ventilated area.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P270	Do not eat, drink or smoke when using this product.
P273	Avoid release to the environment.
P272	Contaminated work clothing should not be allowed out of the workplace.

Precautionary statement(s) Response

P307+P311	IF exposed: Call a POISON CENTER or doctor/physician.
P362	Take off contaminated clothing and wash before reuse.
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam for extinction.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P391	Collect spillage.
P301+P312	IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.
P303+P361+P353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P330	Rinse mouth.

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

Precautionary statement(s) Disposal

P501	Dispose of contents/container in accordance with local regulations.
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SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS**Substances**

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
7779-90-0	10-20	<u>zinc phosphate</u>
108-10-1	10-20	<u>methyl isobutyl ketone</u>
1330-20-7	1-10	<u>xylene</u>
100-41-4	<=5	<u>ethylbenzene</u>
71-36-3	1-10	<u>n-butanol</u>
108-65-6	<=1	<u>propylene glycol monomethyl ether acetate, alpha-isomer</u>
25036-25-3	20-30	<u>bisphenol A/ bisphenol A diglycidyl ether polymer</u>

SECTION 4 FIRST AID MEASURES**Description of first aid measures**

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Wash out immediately with fresh running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Seek medical attention without delay; if pain persists or recurs seek medical attention.
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	<ul style="list-style-type: none"> ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately flush body and clothes with large amounts of water, using safety shower if available. ▶ Quickly remove all contaminated clothing, including footwear. ▶ Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre. ▶ Transport to hospital, or doctor.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor, without delay.
Ingestion	<ul style="list-style-type: none"> ▶ If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus. ▶ If swallowed do NOT induce vomiting. ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▶ Observe the patient carefully. ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▶ Seek medical advice. ▶ Avoid giving milk or oils. ▶ Avoid giving alcohol.

Indication of any immediate medical attention and special treatment needed

for phosphate salts intoxication:

- ▶ All treatments should be based on observed signs and symptoms of distress in the patient. Consideration should be given to the possibility that overexposure to materials other than this product may have occurred.
- ▶ Ingestion of large quantities of phosphate salts (over 1.0 grams for an adult) may cause an osmotic catharsis resulting in diarrhoea and probable abdominal cramps. Larger doses such as 4-8 grams will almost certainly cause these effects in everyone. In healthy individuals most of the ingested salt will be excreted in the faeces with the diarrhoea and, thus, not cause any systemic toxicity. Doses greater than 10 grams hypothetically may cause systemic toxicity.
- ▶ Treatment should take into consideration both anionic and cation portion of the molecule.
- ▶ All phosphate salts, except calcium salts, have a hypothetical risk of hypocalcaemia, so calcium levels should be monitored.

Treat symptomatically.

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

For acute or short term repeated exposures to xylene:

- ▶ Gastro-intestinal absorption is significant with ingestions. For ingestions exceeding 1-2 ml (xylene)/kg, intubation and lavage with cuffed endotracheal tube is recommended. The use of charcoal and cathartics is equivocal.
- ▶ Pulmonary absorption is rapid with about 60-65% retained at rest.
- ▶ Primary threat to life from ingestion and/or inhalation, is respiratory failure.
- ▶ Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO₂ < 50 mm Hg or pCO₂ > 50 mm Hg) should be intubated.
- ▶ Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- ▶ A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- ▶ Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.

BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comments
Methylhippu-ric acids in urine	1.5 gm/gm creatinine 2 mg/min	End of shift Last 4 hrs of shift	

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

- ▶ Foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.
- ▶ Water spray or fog - Large fires only.

Special hazards arising from the substrate or mixture

Fire Incompatibility	<ul style="list-style-type: none"> ▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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Advice for firefighters

Fire Fighting	<ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ May be violently or explosively reactive. ▶ Wear breathing apparatus plus protective gloves in the event of a fire. ▶ Prevent, by any means available, spillage from entering drains or water course. ▶ Consider evacuation (or protect in place). ▶ Fight fire from a safe distance, with adequate cover. ▶ If safe, switch off electrical equipment until vapour fire hazard removed. ▶ Use water delivered as a fine spray to control the fire and cool adjacent area. ▶ Avoid spraying water onto liquid pools. ▶ Do not approach containers suspected to be hot. ▶ Cool fire exposed containers with water spray from a protected location. ▶ If safe to do so, remove containers from path of fire.
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Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ Liquid and vapour are highly flammable. ▶ Severe fire hazard when exposed to heat, flame and/or oxidisers. ▶ Vapour may travel a considerable distance to source of ignition. ▶ Heating may cause expansion or decomposition leading to violent rupture of containers. ▶ On combustion, may emit toxic fumes of carbon monoxide (CO). <p>Combustion products include:</p> <ul style="list-style-type: none"> ▶ carbon dioxide (CO₂) ▶ aldehydes ▶ formaldehyde ▶ phosphorus oxides (PO_x) ▶ other pyrolysis products typical of burning organic material. <p>WARNING: Long standing in contact with air and light may result in the formation of potentially explosive peroxides.</p>
HAZCHEM	*3YE

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▶ Remove all ignition sources. ▶ Clean up all spills immediately. ▶ Avoid breathing vapours and contact with skin and eyes. ▶ Control personal contact with the substance, by using protective equipment. ▶ Contain and absorb small quantities with vermiculite or other absorbent material. ▶ Wipe up. ▶ Collect residues in a flammable waste container.
Major Spills	<ul style="list-style-type: none"> ▶ Clear area of personnel and move upwind. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ May be violently or explosively reactive. ▶ Wear breathing apparatus plus protective gloves. ▶ Prevent, by any means available, spillage from entering drains or water course. ▶ Consider evacuation (or protect in place). ▶ No smoking, naked lights or ignition sources. ▶ Increase ventilation. ▶ Stop leak if safe to do so. ▶ Water spray or fog may be used to disperse /absorb vapour. ▶ Contain spill with sand, earth or vermiculite. ▶ Use only spark-free shovels and explosion proof equipment. ▶ Collect recoverable product into labelled containers for recycling. ▶ Absorb remaining product with sand, earth or vermiculite. ▶ Collect solid residues and seal in labelled drums for disposal. ▶ Wash area and prevent runoff into drains. ▶ If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> ▶ Containers, even those that have been emptied, may contain explosive vapours. ▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers. ▶ Electrostatic discharge may be generated during pumping - this may result in fire. ▶ Ensure electrical continuity by bonding and grounding (earthing) all equipment. ▶ Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (<=1 m/sec until fill pipe submerged to twice its diameter, then <= 7 m/sec). ▶ Avoid splash filling. ▶ Do NOT use compressed air for filling discharging or handling operations. ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ Prevent concentration in hollows and sumps. ▶ DO NOT enter confined spaces until atmosphere has been checked. ▶ Avoid smoking, naked lights, heat or ignition sources. ▶ When handling, DO NOT eat, drink or smoke. ▶ Vapour may ignite on pumping or pouring due to static electricity. ▶ DO NOT use plastic buckets. ▶ Earth and secure metal containers when dispensing or pouring product. ▶ Use spark-free tools when handling. ▶ Avoid contact with incompatible materials. ▶ Keep containers securely sealed. ▶ Avoid physical damage to containers.
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	<ul style="list-style-type: none"> ▶ Always wash hands with soap and water after handling. ▶ Work clothes should be laundered separately. ▶ Use good occupational work practice. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS. ▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions. ▶ DO NOT allow clothing wet with material to stay in contact with skin
Other information	<ul style="list-style-type: none"> ▶ Store in original containers in approved flame-proof area. ▶ No smoking, naked lights, heat or ignition sources. ▶ DO NOT store in pits, depressions, basements or areas where vapours may be trapped. ▶ Keep containers securely sealed. ▶ Store away from incompatible materials in a cool, dry well ventilated area. ▶ Protect containers against physical damage and check regularly for leaks. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▶ Packing as supplied by manufacturer. ▶ Plastic containers may only be used if approved for flammable liquid. ▶ Check that containers are clearly labelled and free from leaks. ▶ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure. ▶ For materials with a viscosity of at least 2680 cSt. (23 deg. C) ▶ For manufactured product having a viscosity of at least 250 cSt. (23 deg. C) ▶ Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used. ▶ Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages ▶ In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.
Storage incompatibility	<p>Barium sulfate (barytes)</p> <ul style="list-style-type: none"> ▶ reacts violently with dimethyl sulfoxide, sodium acetylide, finely divided carbon, aluminium, magnesium, zirconium, and possibly other active metals, especially at elevated temperatures ▶ is incompatible with potassium, phosphorus (ignites when primed with nitrate-calcium silicide) <p>Methyl isobutyl ketone (MIBK)</p> <ul style="list-style-type: none"> ▶ forms unstable and explosive peroxides on contact with air and/ or when in contact with hydrogen peroxide ▶ reacts violently with strong oxidisers, aldehydes, aliphatic amines, nitric acid, perchloric acid, potassium tert-butoxide, strong acids, reducing agents ▶ dissolves some plastics, resins and rubber <p>Xylenes:</p> <ul style="list-style-type: none"> ▶ may ignite or explode in contact with strong oxidisers, 1,3-dichloro-5,5-dimethylhydantoin, uranium fluoride ▶ attack some plastics, rubber and coatings ▶ may generate electrostatic charges on flow or agitation due to low conductivity. ▶ Vigorous reactions, sometimes amounting to explosions, can result from the contact between aromatic rings and strong oxidising agents. ▶ Aromatics can react exothermically with bases and with diazo compounds. <p>Titanium dioxide</p> <ul style="list-style-type: none"> ▶ reacts with strong acids, strong oxidisers ▶ reacts violently with aluminium, calcium, hydrazine, lithium (at around 200 deg C.), magnesium, potassium, sodium, zinc, especially at elevated temperatures - these reactions involves reduction of the oxide and are accompanied by incandescence ▶ dust or powders can ignite and then explode in a carbon dioxide atmosphere ▶ WARNING: Avoid or control reaction with peroxides. All transition metal peroxides should be considered as potentially explosive. For example transition metal complexes of alkyl hydroperoxides may decompose explosively. ▶ The pi-complexes formed between chromium(0), vanadium(0) and other transition metals (haloarene-metal complexes) and mono-or poly-fluorobenzene show extreme sensitivity to heat and are explosive. ▶ Avoid reaction with borohydrides or cyanoborohydrides ▶ Avoid reaction with amines, mercaptans, strong acids and oxidising agents <p>For alkyl aromatics:</p> <p>The alkyl side chain of aromatic rings can undergo oxidation by several mechanisms. The most common and dominant one is the attack by oxidation at benzylic carbon as the intermediate formed is stabilised by resonance structure of the ring.</p> <ul style="list-style-type: none"> ▶ Following reaction with oxygen and under the influence of sunlight, a hydroperoxide at the alpha-position to the aromatic ring, is the primary oxidation product formed (provided a hydrogen atom is initially available at this position) - this product is often short-lived but may be stable dependent on the nature of the aromatic substitution; a secondary C-H bond is more easily attacked than a primary C-H bond whilst a tertiary C-H bond is even more susceptible to attack by oxygen ▶ Monoalkylbenzenes may subsequently form monocarboxylic acids; alkyl naphthalenes mainly produce the corresponding naphthalene carboxylic acids. ▶ Oxidation in the presence of transition metal salts not only accelerates but also selectively decomposes the hydroperoxides. ▶ Hock-rearrangement by the influence of strong acids converts the hydroperoxides to hemiacetals. Peresters formed from the hydroperoxides undergo Criegee rearrangement easily. ▶ Alkali metals accelerate the oxidation while CO₂ as co-oxidant enhances the selectivity. ▶ Microwave conditions give improved yields of the oxidation products. ▶ Photo-oxidation products may occur following reaction with hydroxyl radicals and NO_x - these may be components of photochemical smogs. <p>Oxidation of Alkylaromatics: T.S.S Rao and Shubhra Awasthi: E-Journal of Chemistry Vol 4, No. 1, pp 1-13 January 2007</p> <p>Formaldehyde:</p> <ul style="list-style-type: none"> ▶ is a strong reducing agent ▶ may polymerise in air unless properly inhibited (usually with methanol up to 15%) and stored at controlled temperatures ▶ will polymerize with active organic material such as phenol ▶ reacts violently with strong oxidisers, hydrogen peroxide, potassium permanganate, acrylonitrile, caustics (sodium hydroxide, yielding formic acid and flammable hydrogen), magnesium carbonate, nitromethane, nitrogen oxides (especially at elevated temperatures), peroxyformic acid ▶ is incompatible with strong acids (hydrochloric acid forms carcinogenic bis(chloromethyl)ether*), amines, ammonia, aniline, bisulfides, gelatin, iodine, magnesite, phenol, some monomers, tannins, salts of copper, iron, silver. ▶ acid catalysis can produce impurities: methylal, methyl formate <p>Aqueous solutions of formaldehyde:</p> <ul style="list-style-type: none"> ▶ slowly oxidise in air to produce formic acid ▶ attack carbon steel <p>Concentrated solutions containing formaldehyde are:</p> <ul style="list-style-type: none"> ▶ unstable, both oxidising slowly to form formic acid and polymerising; in dilute aqueous solutions formaldehyde appears as monomeric hydrate (methylene glycol) - the more concentrated the solution the more polyoxymethylene glycol occurs as oligomers and polymers (methanol and amine-containing compounds inhibit polymer formation) ▶ readily subject to polymerisation, at room temperature, in the presence of air and moisture, to form paraformaldehyde (8-100 units of formaldehyde), a solid mixture of linear polyoxymethylene glycols containing 90-99% formaldehyde; a cyclic trimer, trioxane (CH₂O₃), may also form

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Flammable and/or toxic gases are generated by the combination of aldehydes with azo, diazo compounds, dithiocarbamates, nitrides, and strong reducing agents

*The empirical equation may be used to determine the concentration of bis(chloromethyl)ether (BCME) formed by reaction with HCl:

$$\log(\text{BCME})\text{ppb} = -2.25 + 0.67 \cdot \log(\text{HCHO}) \text{ ppm} + 0.77 \cdot \log(\text{HCl})\text{ppm}$$

Assume values for formaldehyde, in air, of 1 ppm and for HCl of 5 ppm, resulting BCME concentration, in air, would be 0.02 ppb.

- ▶ Phosphates are incompatible with oxidising and reducing agents.
- ▶ Phosphates are susceptible to formation of highly toxic and flammable phosphine gas in the presence of strong reducing agents such as hydrides.
- ▶ Partial oxidation of phosphates by oxidizing agents may result in the release of toxic phosphorus oxides.
- ▶ Segregate from alcohol, water.

Glycidyl ethers:

- ▶ may form unstable peroxides on storage in air, light, sunlight, UV light or other ionising radiation, trace metals - inhibitor should be maintained at adequate levels
- ▶ may polymerise in contact with heat, organic and inorganic free radical producing initiators
- ▶ may polymerise with evolution of heat in contact with oxidisers, strong acids, bases and amines
- ▶ react violently with strong oxidisers, permanganates, peroxides, acyl halides, alkalis, ammonium persulfate, bromine dioxide
- ▶ attack some forms of plastics, coatings, and rubber



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X — Must not be stored together

0 — May be stored together with specific precautions

+ — May be stored together

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	methyl isobutyl ketone	Methyl isobutyl ketone	50 ppm / 205 mg/m3	307 mg/m3 / 75 ppm	Not Available	Not Available
Australia Exposure Standards	xylene	Xylene (o-, m-, p-isomers)	80 ppm / 350 mg/m3	655 mg/m3 / 150 ppm	Not Available	Not Available
Australia Exposure Standards	ethylbenzene	Ethyl benzene	100 ppm / 434 mg/m3	543 mg/m3 / 125 ppm	Not Available	Not Available
Australia Exposure Standards	n-butanol	n-Butyl alcohol	Not Available	Not Available	50 ppm / 152 mg/m3	Not Available
Australia Exposure Standards	propylene glycol monomethyl ether acetate, alpha-isomer	1-Methoxy-2-propanol acetate	50 ppm / 274 mg/m3	548 mg/m3 / 100 ppm	Not Available	Not Available

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
zinc phosphate	Zinc phosphate (3:2)	12 mg/m3	36 mg/m3	220 mg/m3
methyl isobutyl ketone	Methyl isobutyl ketone; (Hexone)	75 ppm	500 ppm	3000 ppm
xylene	Xylenes	Not Available	Not Available	Not Available
ethylbenzene	Ethyl benzene	Not Available	Not Available	Not Available
n-butanol	Butyl alcohol, n-; (n-Butanol)	60 ppm	800 ppm	8000 ppm
propylene glycol monomethyl ether acetate, alpha-isomer	Propylene glycol monomethyl ether acetate, alpha-isomer; (1-Methoxypropyl-2-acetate)	Not Available	Not Available	Not Available
bisphenol A/ bisphenol A diglycidyl ether polymer	Epoxy resin; (Bisphenol A-Bisphenol A diglycidyl ether polymer)	6 mg/m3	66 mg/m3	400 mg/m3

Ingredient	Original IDLH	Revised IDLH
zinc phosphate	Not Available	Not Available
methyl isobutyl ketone	500 ppm	Not Available
xylene	900 ppm	Not Available
ethylbenzene	800 ppm	Not Available
n-butanol	1,400 ppm	Not Available
propylene glycol monomethyl ether acetate, alpha-isomer	Not Available	Not Available
bisphenol A/ bisphenol A diglycidyl ether polymer	Not Available	Not Available

Exposure controls

Appropriate engineering controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and

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"removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.
Employers may need to use multiple types of controls to prevent employee overexposure.

For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.

Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Personal protection



Eye and face protection

- ▶ Safety glasses with side shields.
- ▶ Chemical goggles.
- ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

Skin protection

See Hand protection below

Hands/feet protection

NOTE:

- ▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.
- ▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- frequency and duration of contact,
- chemical resistance of glove material,
- glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.
- Contaminated gloves should be replaced.

As defined in ASTM F-739-96 in any application, gloves are rated as:

- Excellent when breakthrough time > 480 min
- Good when breakthrough time > 20 min
- Fair when breakthrough time < 20 min
- Poor when glove material degrades

For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.

It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.

Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task.

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Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:

- Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.
- Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

When handling liquid-grade epoxy resins wear chemically protective gloves, boots and aprons.

The performance, based on breakthrough times, of:

- Ethyl Vinyl Alcohol (EVAL laminate) is generally excellent
- Butyl Rubber ranges from excellent to good
- Nitrile Butyl Rubber (NBR) from excellent to fair.
- Neoprene from excellent to fair
- Polyvinyl (PVC) from excellent to poor

As defined in ASTM F-739-96

- Excellent breakthrough time > 480 min
- Good breakthrough time > 20 min
- Fair breakthrough time < 20 min
- Poor glove material degradation

Gloves should be tested against each resin system prior to making a selection of the most suitable type. Systems include both the resin and any hardener, individually and collectively)

- **DO NOT use cotton or leather (which absorb and concentrate the resin), natural rubber (latex), medical or polyethylene gloves (which absorb the resin).**
- **DO NOT use barrier creams containing emulsified fats and oils as these may absorb the resin; silicone-based barrier creams should be reviewed prior to use.**

Replacement time should be considered when selecting the most appropriate glove. It may be more effective to select a glove with lower chemical resistance but which is replaced frequently than to select a more resistant glove which is reused many times

Body protection

See Other protection below

Other protection

- ▶ Overalls.
- ▶ PVC Apron.
- ▶ PVC protective suit may be required if exposure severe.
- ▶ Eyewash unit.
- ▶ Ensure there is ready access to a safety shower.
- ▶ Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.
- ▶ For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).
- ▶ Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the: **"Forsberg Clothing Performance Index"**.

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

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Material	CPI
TEFLON	A
BUTYL	C
BUTYL/NEOPRENE	C
HYPALON	C
NAT+NEOPR+NITRILE	C
NATURAL RUBBER	C
NATURAL+NEOPRENE	C
NEOPRENE	C
NEOPRENE/NATURAL	C
NITRILE	C
NITRILE+PVC	C
PE	C
PE/EVAL/PE	C
PVA	C
PVC	C
PVDC/PE/PVDC	C
VITON	C
VITON/BUTYL	C

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise

Respiratory protection

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Required minimum protection factor	Maximum gas/vapour concentration present in air p.p.m. (by volume)	Half-face Respirator	Full-Face Respirator
up to 10	1000	A-AUS / Class 1	-
up to 50	1000	-	A-AUS / Class 1
up to 50	5000	Airline *	-
up to 100	5000	-	A-2
up to 100	10000	-	A-3
100+		-	Airline**

* - Continuous Flow

** - Continuous-flow or positive pressure demand.

A(All classes) = Organic vapours, B AUS or B1 = Acid gases, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 deg C)

be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	coloured viscous liquid		
Physical state	Liquid	Relative density (Water = 1)	1.32
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	451
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	1333.33
Initial boiling point and boiling range (°C)	124	Molecular weight (g/mol)	Not Available
Flash point (°C)	21	Taste	Not Available
Evaporation rate	1.1 BuAC = 1	Explosive properties	Not Available
Flammability	HIGHLY FLAMMABLE.	Oxidising properties	Not Available
Upper Explosive Limit (%)	8.3	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	1.3	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	0.8	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	3.9	VOC g/L	240.82

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhaled	<p>There is strong evidence to suggest that this material can cause, if inhaled once, very serious, irreversible damage of organs. The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo.</p> <p>The acute toxicity of inhaled alkylbenzene is best described by central nervous system depression. These compounds may also act as general anaesthetics. Whole body symptoms of poisoning include light-headedness, nervousness, apprehension, a feeling of well-being, confusion, dizziness, drowsiness, ringing in the ears, blurred or double vision, vomiting and sensations of heat, cold or numbness, twitching, tremors, convulsions, unconsciousness, depression of breathing, and arrest. Heart stoppage may result from cardiovascular collapse. A slow heart rate and low blood pressure may also occur. Alkylbenzenes are not generally toxic except at high levels of exposure. Their breakdown products have low toxicity and are easily eliminated from the body. The material has NOT been classified by EC Directives or other classification systems as "harmful by inhalation". This is because of the lack of corroborating animal or human evidence.</p> <p>Human overexposure to MIBK vapour may produce a dose dependent effect, including weakness, loss of appetite, headache, burning sensation to the eyes, abdominal pain, nausea, vomiting, sore throat, sleeplessness, sleepiness, heartburn, intestinal pain, central nervous system depression, narcosis, weakness, headache and nausea. Toxic kidney and liver damage in rats, as well as memory and behaviour changes in the baboon have been reported. Headache, fatigue, tiredness, irritability and digestive disturbances (nausea, loss of appetite and bloating) are the most common symptoms of xylene overexposure. Injury to the heart, liver, kidneys and nervous system has also been noted amongst workers. Xylene is a central nervous system depressant</p>
Ingestion	<p>There is strong evidence to suggest that this material can cause, if swallowed once, very serious, irreversible damage of organs. Animal testing showed that a single dose of bisphenol A diglycidyl ether (BADGE) given by mouth, caused an increase in immature sperm. Ingestion of soluble barium compounds may result in ulceration of the mucous membranes of the gastrointestinal tract, tightness in the muscles of the face and neck, gastroenteritis, vomiting, diarrhoea, muscular tremors and paralysis, anxiety, weakness, laboured breathing, cardiac irregularity due to contractions of smooth striated and cardiac muscles (often violent and painful), slow irregular pulse, hypertension, convulsions and respiratory failure. Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result. (ICSC13733) The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence.</p> <p>As absorption of phosphates from the bowel is poor, poisoning this way is less likely. Effects can include vomiting, tiredness, fever, diarrhoea, low blood pressure, slow pulse, cyanosis, spasms of the wrist, coma and severe body spasms.</p>
Skin Contact	<p>This material can cause inflammation of the skin on contact in some persons.</p> <p>There is strong evidence to suggest that this material, on a single contact with skin, can cause very serious, irreversible damage of organs. The material may accentuate any pre-existing dermatitis condition</p> <p>Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry</p>

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	<p>through wounds, lesions or abrasions.</p> <p>Bisphenol A diglycidyl ether (BADGE) may produce contact dermatitis characterized by redness and swelling, with weeping followed by crusting and scaling. A liquid resin with a molecular weight of 350 produced severe skin irritation when applied daily for 4 hours over 20 days.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p>
Eye	<p>This material can cause eye irritation and damage in some persons.</p> <p>At concentrations of 100-200 ppm the vapour of MIBK may irritate the eyes and respiratory tract.</p>
Chronic	<p>Studies show that inhaling this substance for over a long period (e.g. in an occupational setting) may increase the risk of cancer.</p> <p>Repeated or long-term occupational exposure is likely to produce cumulative health effects involving organs or biochemical systems.</p> <p>Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems.</p> <p>Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population.</p> <p>Ample evidence exists, from results in experimentation, that developmental disorders are directly caused by human exposure to the material.</p> <p>Based on experience with similar materials, there is a possibility that exposure to the material may reduce fertility in humans at levels which do not cause other toxic effects.</p> <p>Bisphenol A diglycidyl ethers (BADGEs) produce a sensitization dermatitis (skin inflammation) characterized by eczema with blisters and papules, with considerable itching of the back of the hand. This may persist for 10-14 days after withdrawal from exposure and recur immediately on re-exposure. The dermatitis may last longer following each exposure, but is unlikely to become more intense. Lower molecular weight species produce sensitization more readily. Animal testing has shown an increase in the development of some tumours.</p> <p>For some reactive diluents, prolonged or repeated skin contact may result in absorption of potentially harmful amounts or allergic skin reactions.</p> <p>Exposure to some reactive diluents (notably, neopentylglycol diglycidyl ether, CAS RN: 17557-23-2) has caused cancer in some animal testing.</p> <p>Glycidyl ethers can cause genetic damage and cancer.</p> <p>Sodium phosphate dibasic can cause stones in the kidney, loss of mineral from the bones and loss of thyroid gland function.</p> <p>Welding or flame cutting of metals with zinc or zinc dust coatings may result in inhalation of zinc oxide fume; high concentrations of zinc oxide fume may result in "metal fume fever"; also known as "brass chills", an industrial disease of short duration. [I.L.O] Symptoms include malaise, fever, weakness, nausea and may appear quickly if operations occur in enclosed or poorly ventilated areas.</p> <p>There has been concern that this material can cause cancer or mutations, but there is not enough data to make an assessment.</p> <p>MIBK may cause nerve changes leading to weakness and numbness. Long term occupational exposure may result in nausea, headache, burning eyes, and weakness. There may be drowsiness, sleeplessness, abdominal pain and slight liver enlargement.</p> <p>Women exposed to xylene in the first 3 months of pregnancy showed a slightly increased risk of miscarriage and birth defects. Evaluation of workers chronically exposed to xylene has demonstrated lack of genetic toxicity.</p>

Altex Epoxy Primer Part A	TOXICITY	IRRITATION
	Not Available	Not Available
zinc phosphate	TOXICITY	IRRITATION
	Oral (rat) LD50: >5000 mg/kg ^[2]	Not Available
methyl isobutyl ketone	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >16000 mg/kg ^[2]	Eye (human): 200 ppm/15m
	Oral (rat) LD50: 2080 mg/kg ^[2]	Eye (rabbit): 40 mg - SEVERE
		Eye (rabbit): 500 mg/24h - mild
		Skin (rabbit): 500 mg/24h - mild
xylene	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >1700 mg/kg ^[2]	Eye (human): 200 ppm irritant
	Inhalation (rat) LC50: 4994.295 mg/l/4h ^[2]	Eye (rabbit): 5 mg/24h SEVERE
	Oral (rat) LD50: 3523-8700 mg/kg ^[2]	Eye (rabbit): 87 mg mild
		Skin (rabbit): 500 mg/24h moderate
ethylbenzene	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >5000 mg/kg ^[2]	Eye (rabbit): 500 mg - SEVERE
	Inhalation (mouse) LC50: 17.75 mg/l/2H ^[2]	Skin (rabbit): 15 mg/24h mild
	Oral (rat) LD50: 3500 mg/kg ^[2]	
n-butanol	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 3400 mg/kg ^[2]	Eye (human): 50 ppm - irritant
	Inhalation (rat) LC50: 24 mg/l/4H ^[2]	Eye (rabbit): 1.6 mg-SEVERE
	Oral (rat) LD50: 790 mg/kg ^[2]	Eye (rabbit): 24 mg/24h-SEVERE
		Skin (rabbit): 405 mg/24h-moderate
propylene glycol monomethyl ether acetate, alpha-isomer	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Not Available
	Inhalation (rat) LC50: 6510.0635325 mg/l/6h ^[2]	
	Oral (rat) LD50: 5155 mg/kg ^[1]	
bisphenol A/ bisphenol A diglycidyl ether polymer	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[2]	Not Available

Oral (rat) LD50: >2000 mg/kg^[2]

Legend: 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

<p>Altex Epoxy Primer Part A</p>	<p>Bisphenol A diglycidyl ethers (BADGEs) produce a sensitization dermatitis (skin inflammation) characterized by eczema with blisters and papules, with considerable itching of the back of the hand. This may persist for 10-14 days after withdrawal from exposure and recur immediately on re-exposure. The dermatitis may last longer following each exposure, but is unlikely to become more intense. Lower molecular weight species produce sensitization more readily. Animal testing has shown an increase in the development of some tumours.</p> <p>Bisphenol A may have effects similar to female sex hormones and when administered to pregnant women, may damage the foetus. It may also damage male reproductive organs and sperm.</p> <p>Oxiranes (including glycidyl ethers and alkyl oxides, and epoxides) share many common characteristics with respect to animal toxicology. One such oxirane is ethyloxirane; data presented here may be taken as representative.</p> <p>For 1,2-butylene oxide (ethyloxirane):</p> <p>In animal testing, ethyloxirane increased the incidence of tumours of the airways in animals exposed via inhalation. However, tumours were not observed in mice chronically exposed via skin. Two structurally related substances, oxirane (ethylene oxide) and methyloxirane (propylene oxide), which are also direct-acting alkylating agents, have been classified as causing cancer.</p>
<p>METHYL ISOBUTYL KETONE</p>	<p>MIBK is primarily absorbed by the lungs in animals and humans but can be absorbed by the skin, stomach and gut. If inhaled, it may be found in the brain, liver, lung, vitreous fluid, kidney and blood. Oral and respiratory routes of exposure are of minimal effect with changes seen only in the liver and kidney. MIBK does not cause genetic damage or harm the foetus or offspring, and has low toxicity to aquatic organisms.</p>
<p>XYLENE</p>	<p>The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing. Reproductive effector in rats</p>
<p>ETHYLBENZENE</p>	<p>Ethylbenzene is readily absorbed when inhaled, swallowed or in contact with the skin. It is distributed throughout the body, and passed out through urine. It may irritate the skin, eyes and may cause hearing loss if exposed to high doses. Long Term exposure may cause damage to the kidney, liver and lungs, including a tendency to cancer formation, according to animal testing. There is no research on its effect on sex organs and unborn babies.</p> <p>NOTE: Substance has been shown to be mutagenic in at least one assay, or belongs to a family of chemicals producing damage or change to cellular DNA.</p> <p>Liver changes, uterine tract, effects on fertility, foetotoxicity, specific developmental abnormalities (musculoskeletal system) recorded.</p>
<p>N-BUTANOL</p>	<p>For n-butanol:</p> <p>Acute toxicity: In animal testing, n-butanol (BA) was only slightly toxic, following exposure by swallowing, skin contact or irritation. Animal testing and human experience suggest that n-butanol is moderately irritating to the skin but severely irritating to the eye. Human studies show that BA is not likely to cause skin sensitization. Warning of exposure occurs before irritation of the nose, because n-butanol has an odour which can be detected below concentration levels cause irritation.</p> <p>Repeat dose toxicity: Animal testing showed temporarily reduction in activity and food intake following repeated exposure to BA, but otherwise there was no evidence of chronic toxicity.</p> <p>Reproductive toxicity: Several animal studies indicate BA does not possess reproductive toxicity, and does not affect fertility.</p> <p>Developmental toxicity: BA only caused developmental changes and toxic effects on the foetus near or at levels that were toxic to the mother.</p> <p>Genetic toxicity: Testing shows that BA does not possess genetic toxicity.</p> <p>Cancer-causing potential: Based on negative results from testing for potential of n-butanol to cause mutations and chromosomal aberrations, BA has a very small potential for causing cancer.</p>
<p>PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE, ALPHA-ISOMER</p>	<p>For propylene glycol ethers (PGEs):</p> <p>Typical propylene glycol ethers include propylene glycol n-butyl ether (PnB); dipropylene glycol n-butyl ether (DPnB); dipropylene glycol methyl ether acetate (DPMA) and tripropylene glycol methyl ether (TPM).</p> <p>Testing of a wide variety of propylene glycol ethers has shown that propylene glycol-based ethers are less toxic than some ethers of the ethylene series. The common toxicities associated with the lower molecular weight homologues of the ethylene series, such as adverse effects on the reproductive organs, the developing embryo and foetus, blood or thymus gland, are not seen with the commercial-grade propylene glycol ethers. In the ethylene series, metabolism of the terminal hydroxyl group produces an alkoxyacetic acid. The reproductive and developmental toxicities of the lower molecular weight homologues in the ethylene series are due specifically to the formation of methoxyacetic and ethoxyacetic acids.</p> <p>Longer chain homologues in the ethylene series are not associated with reproductive toxicity, but can cause haemolysis in sensitive species, also through formation of an alkoxyacetic acid. The predominant alpha isomer of all the PGEs (which is thermodynamically favoured during manufacture of PGEs) is a secondary alcohol incapable of forming an alkoxypropionic acid. In contrast, beta-isomers are able to form the alkoxypropionic acids and these are linked to birth defects (and possibly, haemolytic effects). The alpha isomer comprises more than 95% of the isomeric mixture in the commercial product, and therefore PGEs show relatively little toxicity. One of the main metabolites of the propylene glycol ethers is propylene glycol, which is of low toxicity and completely metabolized in the body.</p> <p>As a class, PGEs have low acute toxicity via swallowing, skin exposure and inhalation. PnB and TPM are moderately irritating to the eyes, in animal testing, while the remaining members of this category caused little or no eye irritation. None caused skin sensitization.</p> <p>Animal testing showed that repeat dosing caused few adverse effects. Animal testing also shows that PGEs do not cause skin effects or reproductive toxicity. Commercially available PGEs have not been shown to cause birth defects. Available instance indicates that propylene glycol ethers are unlikely to possess genetic toxicity.</p> <p>Animal testing shows that high concentrations (for example, 0.5%) are associated with birth defects but lower exposures have not been shown to cause adverse effects.</p> <p>The beta isomer of PGMEA comprises only 10% of the commercial material; the remaining 90% is alpha isomer. Hazard appears low, but emphasizes the need for care in handling this chemical.</p> <p>A BASF report (in ECETOC) showed that inhalation exposure to 545 ppm PGMEA (beta isomer) was associated with a teratogenic response in rabbits; but exposure to 145 ppm and 36 ppm had no adverse effects. The beta isomer of PGMEA comprises only 10% of the commercial material, the remaining 90% is alpha isomer. Hazard appears low but emphasizes the need for care in handling this chemical. [I.C.] *Shin-Etsu SDS</p>
<p>BISPHENOL A/ BISPHENOL A DIGLYCIDYL ETHER POLYMER</p>	<p>No significant acute toxicological data identified in literature search. *Hexion MSDS Epikote 1001</p>
<p>Altex Epoxy Primer Part A & METHYL ISOBUTYL KETONE & N-BUTANOL & BISPHENOL A/ BISPHENOL A DIGLYCIDYL ETHER POLYMER</p>	<p>Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.</p>
<p>Altex Epoxy Primer Part A & BISPHENOL A/ BISPHENOL A DIGLYCIDYL ETHER POLYMER</p>	<p>The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated</p>

Altex Epoxy Primer Part A

	<p>immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.</p> <p>Animal testing over 13 weeks showed bisphenol A diglycidyl ether (BADGE) caused mild to moderate, chronic, inflammation of the skin.</p> <p>Reproductive and Developmental Toxicity: Animal testing showed BADGE given over several months caused reduction in body weight but had no reproductive effects.</p> <p>Cancer-causing potential: It has been concluded that bisphenol A diglycidyl ether cannot be classified with respect to its cancer-causing potential in humans.</p> <p>Genetic toxicity: Laboratory tests on genetic toxicity of BADGE have so far been negative.</p> <p>Immunotoxicity: Animal testing suggests regular injections of diluted BADGE may result in sensitization.</p> <p>Consumer exposure: Consumer exposure to BADGE is almost exclusively from migration of BADGE from can coatings into food. Testing has not found any evidence of hormonal disruption.</p> <p>The chemical structure of hydroxylated diphenylalkanes or bisphenols consists of two phenolic rings joined together through a bridging carbon. This class of endocrine disruptors that mimic oestrogens is widely used in industry, particularly in plastics</p> <p>Bisphenol A (BPA) and some related compounds exhibit oestrogenic activity in human breast cancer cell line MCF-7, but there were remarkable differences in activity. Several derivatives of BPA exhibited significant thyroid hormonal activity towards rat pituitary cell line GH3, which releases growth hormone in a thyroid hormone-dependent manner. However, BPA and several other derivatives did not show such activity. Results suggest that the 4-hydroxyl group of the A-phenyl ring and the B-phenyl ring of BPA derivatives are required for these hormonal activities, and substituents at the 3,5-positions of the phenyl rings and the bridging alkyl moiety markedly influence the activities.</p> <p>Bisphenols promoted cell proliferation and increased the synthesis and secretion of cell type-specific proteins. When ranked by proliferative potency, the longer the alkyl substituent at the bridging carbon, the lower the concentration needed for maximal cell yield; the most active compound contained two propyl chains at the bridging carbon. Bisphenols with two hydroxyl groups in the para position and an angular configuration are suitable for appropriate hydrogen bonding to the acceptor site of the oestrogen receptor.</p>
METHYL ISOBUTYL KETONE & XYLENE & ETHYLBENZENE & N-BUTANOL	The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.
METHYL ISOBUTYL KETONE & ETHYLBENZENE	WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.
XYLENE & ETHYLBENZENE & N-BUTANOL	The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

Acute Toxicity	✓	Carcinogenicity	✗
Skin Irritation/Corrosion	✓	Reproductivity	✗
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	✓
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
 ✓ – Data available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

Altex Epoxy Primer Part A	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Available	Not Available	Not Available	Not Available	Not Available

zinc phosphate	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	0.001-0.58mg/L	2
	EC50	48	Crustacea	0.001-0.833mg/L	2
	NOEC	72	Algae or other aquatic plants	0.00038608mg/L	2

methyl isobutyl ketone	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	69.808mg/L	3
	EC50	48	Crustacea	≈170mg/L	1
	EC50	96	Algae or other aquatic plants	275.488mg/L	3
NOEC	504	Crustacea	30mg/L	2	

xylene	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	2.6mg/L	2
	EC50	48	Crustacea	1.8mg/L	2
	EC50	72	Algae or other aquatic plants	3.2mg/L	2
NOEC	73	Algae or other aquatic plants	0.44mg/L	2	

ethylbenzene	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	0.0043mg/L	4
	EC50	48	Crustacea	1.184mg/L	4
	EC50	96	Algae or other aquatic plants	3.6mg/L	4
NOEC	168	Crustacea	0.96mg/L	5	

Continued...

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n-butanol	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	1-376mg/L	2
	EC50	48	Crustacea	1-328mg/L	2
	EC50	96	Algae or other aquatic plants	225mg/L	2
	BCF	24	Fish	921mg/L	4
	EC0	48	Crustacea	1-260mg/L	2
	NOEC	504	Crustacea	4.1mg/L	2

propylene glycol monomethyl ether acetate, alpha-isomer	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	100mg/L	1
	EC50	48	Crustacea	373mg/L	2
	EC50	72	Algae or other aquatic plants	>1-mg/L	2
	NOEC	96	Algae or other aquatic plants	>=1-mg/L	2

bisphenol A/ bisphenol A diglycidyl ether polymer	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Available	Not Available	Not Available	Not Available	Not Available

Legend: *Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

For Aromatic Substances Series:

Environmental Fate: Large, molecularly complex polycyclic aromatic hydrocarbons, or PAHs, are persistent in the environment longer than smaller PAHs.

Atmospheric Fate: PAHs are 'semi-volatile substances' which can move between the atmosphere and the Earth's surface in repeated, temperature-driven cycles of deposition and volatilization.

Terrestrial Fate: BTEX compounds have the potential to move through soil and contaminate ground water, and their vapors are highly flammable and explosive.

Ecotoxicity - Within an aromatic series, acute toxicity increases with increasing alkyl substitution on the aromatic nucleus. The order of most toxic to least in a study using grass shrimp and brown shrimp was dimethylnaphthalenes > methylnaphthalenes > naphthalenes. Anthracene is a phototoxic PAH. UV light greatly increases the toxicity of anthracene to bluegill sunfish. Biological resources in strong sunlight are at more risk than those that are not. PAHs in general are more frequently associated with chronic risks.

For bisphenol A and related bisphenols:

Environmental fate:

Biodegradability (28 d) 89% - Easily biodegradable

Bioconcentration factor (BCF) 7.8 mg/l

Bisphenol A, its derivatives and analogues, can be released from polymers, resins and certain substances by metabolic products

Substance does not meet the criteria for PBT or vPvB according to Regulation (EC) No 1907/2006, Annex XIII

As an environmental contaminant, bisphenol A interferes with nitrogen fixation at the roots of leguminous plants associated with the bacterial symbiont *Sinorhizobium meliloti*. Despite a half-life in the soil of only 1-10 days, its ubiquity makes it an important pollutant. According to Environment Canada, "initial assessment shows that at low levels, bisphenol A can harm fish and organisms over time. Studies also indicate that it can currently be found in municipal wastewater." However, a study conducted in the United States found that 91-98% of bisphenol A may be removed from water during treatment at municipal water treatment plants.

Ecotoxicity:

Fish LC50 (96 h): 4.6 mg/l (freshwater fish); 11 mg/l (saltwater fish); NOEC 0.016 mg/l (freshwater fish- 144 d); 0.064 mg/l (saltwater fish 164 d)

Fresh water invertebrates EC50 (48 h): 10.2 mg/l; NOEC 0.025 mg/l - 328 d)

Marine water invertebrate EC50 (96 h): 1.1 mg/l; NOEC 0.17 mg/l (28 d)

Freshwater algae (96 h): 2.73 mg/l

Marine water algae (96 h): 1.1 mg/l

Fresh water plant EC50 (7 d): 20 mg/l; NOEC 7.8 mg/l

In general, studies have shown that bisphenol A can affect growth, reproduction and development in aquatic organisms.

Among freshwater organisms, fish appear to be the most sensitive species. Evidence of endocrine-related effects in fish, aquatic invertebrates, amphibians and reptiles has been reported at environmentally relevant exposure levels lower than those required for acute toxicity. There is a widespread variation in reported values for endocrine-related effects, but many fall in the range of 1 ug/L to 1 mg/L

A 2009 review of the biological impacts of plasticisers on wildlife published by the Royal Society with a focus on annelids (both aquatic and terrestrial), molluscs, crustaceans, insects, fish and amphibians concluded that bisphenol A has been shown to affect reproduction in all studied animal groups, to impair development in crustaceans and amphibians and to induce genetic aberrations. A large 2010 study of two rivers in Canada found that areas contaminated with hormone-like chemicals including bisphenol A showed females made up 85 per cent of the population of a certain fish, while females made up only 55 per cent in uncontaminated areas.

Although abundant data are available on the toxicity of bisphenol-A (2,2-bis (4-hydroxydiphenyl)propane;(BPA) A variety of BPs were examined for their acute toxicity against *Daphnia magna*, mutagenicity, and oestrogenic activity using the Daphtoxkit (Creasel Ltd.), the umu test system, and the yeast two-hybrid system, respectively, in comparison with BPA. BPA was moderately toxic to *D. magna* (48-h EC50 was 10 mg/l) according to the current U.S. EPA acute toxicity evaluation standard, and it was weakly oestrogenic with 5 orders of magnitude lower activity than that of the natural estrogen 17 beta-oestradiol in the yeast screen, while no mutagenicity was observed. All seven BPs tested here showed moderate to slight acute toxicity, no mutagenicity, and weak oestrogenic activity as well as BPA. Some of the BPs showed considerably higher oestrogenic activity than BPA, and others exhibited much lower activity. Bisphenol S (bis(4-hydroxydiphenyl)sulfone) and bis(4-hydroxyphenyl)sulfide) showed oestrogenic activity.

Biodegradation is a major mechanism for eliminating various environmental pollutants. Studies on the biodegradation of bisphenols have mainly focused on bisphenol A. A number of BPA-degrading bacteria have been isolated from enrichments of sludge from wastewater treatment plants. The first step in the biodegradation of BPA is the hydroxylation of the carbon atom of a methyl group or the quaternary carbon in the BPA molecule. Judging from these features of the biodegradation mechanisms, it is possible that the same mechanism used for BPA is used to biodegrade all bisphenols that have at least one methyl or methylene group bonded at the carbon atom between the two phenol groups. However, bisphenol F ([bis(4-hydroxyphenyl)methane; BPF), which has no substituent at the bridging carbon, is unlikely to be metabolised by such a mechanism. Nevertheless BPF is readily degraded by river water microorganisms under aerobic conditions. From this evidence, it was clear that a specific mechanism for biodegradation of BPF does exist in the natural ecosystem,

Algae can enhance the photodegradation of bisphenols. The photodegradation rate of BPF increased with increasing algae concentration. Humic acid and Fe³⁺ ions also enhanced the photodegradation of BPF. The effect of pH value on the BPF photodegradation was also important.

For Methyl Isobutyl Ketone (MIBK): Log Kow: 1.19-1.31; Koc: 19-106; Half-life (hr) air: 15 to 17; Half-life (hr) Surface Water: 15-33; Vapor Pressure: 14.5 mm Hg @ 20 C; Henry's Law Constant: 9.4 x 10⁻⁵ atm-m³/mol; E-05BOD 5: 0.12-2.14, 4. 4%; COD: 2.16, 79%; ThOD: 2.72; BCF: 2-5.

Atmospheric Fate: MIBK has a short half-life in the atmosphere; however, it may contribute to the formation of photochemical smog. The main degradation pathway for MIBK in the atmosphere is via reactions hydroxyl radicals; the half-life for this reaction is estimated to be 16-17 hours. The substance is expected to be directly broken down by sunlight, with a half-life of 15 hours with acetone as the by-product. MIBK is moderately reactive with nitrogen oxides producing acetone, peroxyacetyl nitrate and methyl nitrate. As a volatile organic chemical, (VOC), MIBK can contribute to photochemical smog in the presence of other VOCs.

Terrestrial Fate: This substance is expected to evaporate from moist/dry soil surfaces and be broken down by sunlight on soil surfaces. The substance is highly mobile and may be leached from the

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soil by water, and is susceptible to degradation by mixed populations of oxygen using microorganisms.

Aquatic Fate: MIBK is degraded biologically in water. MIBK is not expected to be retarded by adsorption to soils rich in organic matter; therefore it is expected to be mobile in soil and subject to leaching. When released to water, MIBK does not adsorb significantly to suspended solids, and will evaporate.

Ecotoxicity: The substance is not expected to accumulate/concentrate in fish and other aquatic organisms. The toxicity of MIBK to microorganisms and aquatic organisms is low. MIBK also has low toxicity in terrestrial rodents for oral and inhalation exposure. It is moderately toxic to birds, including red-winged blackbirds, fathead minnow, and goldfish and has low toxicity to *Daphnia magna* water fleas and brine shrimp.

Significant environmental findings are limited. Oxiranes (including glycidyl ethers and alkyl oxides, and epoxides) exhibit common characteristics with respect to environmental fate and ecotoxicology. One such oxirane is ethyloxirane and data presented here may be taken as representative.

For 1,2-Butylene oxide (Ethyloxirane):

log Kow values of 0.68 and 0.86. BAF and BCF : 1 to 17 L/kg.

Aquatic Fate: Ethyloxirane is highly soluble in water and has a very low soil-adsorption coefficient, which suggests that, if released to water, adsorption of ethyloxirane to sediment and suspended solids is not expected. Volatilization of ethyloxirane from water surfaces would be expected. Ethyloxirane is hydrolysable, with a half-life of 6.5 days, and biodegradable up to 100% degradation and is not expected to persist in water. Models have predicted a biodegradation half-life in water of 15 days.

Terrestrial Fate: When released to soil, ethyloxirane is expected to have low adsorption and thus very high mobility. Volatilization from moist soil and dry soil surfaces is expected. Ethyloxirane is not expected to be persistent in soil.

Atmospheric Fate: It is expected that ethyloxirane exists solely as a vapor in ambient atmosphere. Ethyloxirane may also be removed from the atmosphere by wet deposition processes. The half-life in air is about 5.6 days from the reaction of ethyloxirane with photochemically produced hydroxyl radicals which indicates that this chemical meets the persistence criterion in air (half-life of = 2 days).

Ecotoxicity: The potential for bioaccumulation of ethyloxirane in organisms is likely to be low and has low to moderate toxicity to aquatic organisms. Ethyloxirane is acutely toxic to water fleas and toxicity values for bacteria are close to 5000 mg/L. For algae, toxicity values exceed 500 mg/L.

For Barium and its Compounds:

Environmental Fate: Barium is a highly reactive metal occurring naturally only in a combined state, primarily as inorganic complexes. Conditions such as pH, oxidation-reduction potential, cation exchange capacity, and the presence of sulfate, carbonate, and the presence of metal oxides will affect the partitioning of barium and its compounds in the environment. The element is released to environmental by both natural processes and man-made sources. Most barium released to the environment from industrial sources is in forms that do not become widely dispersed.

Atmospheric Fate: In the atmosphere, barium is likely to be present in particulate form. Barium compounds will be removed from the atmosphere via wet/dry deposition. The substance may change to different forms of barium in the air.

Terrestrial Fate: Soil: Barium will leach from geological formations to groundwater and will adsorb to soil. Barium is not very mobile in most soil systems and will form soluble complexes with fulvic/humic acids. Transportation rates of barium in soil are dependent on the characteristics of soil material. In soils with high positive ion exchange capacity, (e.g., fine textured mineral soils or soils with high organic matter content), barium mobility will be limited by adsorption. Soils high in calcium carbonate leave barium carbonate residues, which limit mobility. Barium produces barium sulfate residues in the presence of sulfates. Barium is more mobile, and is more likely to be leached, from soils in the presence of chloride and under acidic conditions. Barium binds with fatty acids, (e.g., in acidic landfill leachate), and will be much more mobile in soils containing fatty acids. Plants - Barium is not expected to concentrate in plants, relative to amounts found in soils; however, there are some plants, (beans, forage plants, Brazil nuts, and mushrooms), which accumulate barium.

Aquatic Fate: Barium will adsorb to sediment/suspended particulate matter. Precipitation of barium sulfate salts is accelerated where rivers enter the ocean. Sedimentation of suspended solids removes a large portion of the barium content from surface waters. Barium in sediments is found largely in the form of barium sulfate, (barite).

Ecotoxicity: Barium concentration will increase as it moves up the food chain in both land and aquatic species. In aquatic media, barium is likely to precipitate out of solution as an insoluble salt, (i.e. barium sulfate/barium sulfite). The uptake of barium by fish and marine organisms is also an important removal mechanism. Barium may concentrate in marine plants by a factor of 400-4,000 times the level present in the water. The substance may concentrate in marine animals, plankton, and brown algae.

For Xylenes:

log Koc : 2.05-3.08; Koc : 25.4-204; Half-life (hr) air : 0.24-42; Half-life (hr) H₂O surface water : 24-672; Half-life (hr) H₂O ground : 336-8640; Half-life (hr) soil : 52-672; Henry's Pa m³/mol : 637-879; Henry's atm m³/mol - 7.68E-03; BOD 5 if unstated - 1.4,1%; COD - 2.56,13% ThOD - 3.125 : BCF : 23; log BCF : 1.17-2.41.

Environmental Fate: Most xylenes released to the environment will occur in the atmosphere and volatilisation is the dominant environmental fate process. Soil - Xylenes are expected to have moderate mobility in soil evaporating rapidly from soil surfaces. The extent of the degradation is expected to depend on its concentration, residence time in the soil, the nature of the soil, and whether resident microbial populations have been acclimated. Xylene can remain below the soil surface for several days and may travel through the soil profile and enter groundwater. Soil and water microbes may transform it into other, less harmful compounds, although this happens slowly. It is not clear how long xylene remains trapped deep underground in soil or groundwater, but it may be months or years.

Atmospheric Fate: Xylene evaporates quickly into the air from surface soil and water and can remain in the air for several days until it is broken down by sunlight into other less harmful chemicals. In the ambient atmosphere, xylenes are expected to exist solely in the vapour phase. Xylenes are degraded in the atmosphere with an estimated atmospheric lifetime of about 0.5 to 2 days. Xylene may contribute to photochemical smog formation. p-Xylene has a moderately high photochemical reactivity under smog conditions, higher than the other xylene isomers. The photooxidation of p-xylene results in the production of carbon monoxide, formaldehyde, glyoxal, methylglyoxal, 3-methylbenzyl nitrate, m-tolualdehyde, 4-nitro-3-xylene, 5-nitro-3-xylene, 2,6-dimethyl-p-benzoquinone, 2,4-dimethylphenol, 6-nitro-2,4-dimethylphenol, 2,6-dimethylphenol, and 4-nitro-2,6-dimethylphenol.

Aquatic Fate: p-xylene may adsorb to suspended solids and sediment in water and is expected to volatilise from water surfaces. Estimated volatilisation half-lives for a model river and model lake are 3 hours and 4 days, respectively. Measurements taken from goldfish, eels and clams indicate that bioconcentration in aquatic organisms is low. Photo-oxidation in the presence of humic acids may play an important role in the abiotic degradation of p-xylene. p-Xylene is biodegradable and has been observed to degrade in pond water however; it is unclear if it degrades in surface waters. p-Xylene has been observed to degrade in anaerobic and aerobic groundwater; however, it is known to persist for many years in groundwater, at least at sites where the concentration might have been quite high. **Ecotoxicity:** Xylenes are slightly toxic to fathead minnow, rainbow trout and bluegill and not acutely toxic to water fleas. For *Photobacterium phosphoreum* EC50 (24 h): 0.0084 mg/L and *Gammarus lacustris* LC50 (48 h): 0.6 mg/L.

For Ketones: Ketones, unless they are alpha, beta-unsaturated ketones, can be considered as narcosis or baseline toxicity compounds.

Aquatic Fate: Hydrolysis of ketones in water is thermodynamically favourable only for low molecular weight ketones. Reactions with water are reversible with no permanent change in the structure of the ketone substrate. Ketones are stable to water under ambient environmental conditions. When pH levels are greater than 10, condensation reactions can occur which produce higher molecular weight products. Under ambient conditions of temperature, pH, and low concentration, these condensation reactions are unfavourable. Based on its reactions in air, it seems likely that ketones undergo photolysis in water.

Terrestrial Fate: It is probable that ketones will be biodegraded by micro-organisms in soil and water.

Ecotoxicity: Ketones are unlikely to bioconcentrate or biomagnify.

For Phosphate: The principal problems of phosphate contamination of the environment relates to eutrophication processes in lakes and ponds. Phosphorus is an essential plant nutrient and is usually the limiting nutrient for blue-green algae.

Aquatic Fate: Lakes overloaded with phosphates is the primary catalyst for the rapid growth of algae in surface waters. Planktonic algae cause turbidity and flotation films. Shore algae cause ugly muddying, films and damage to reeds. Decay of these algae causes oxygen depletion in the deep water and shallow water near the shore. The process is self-perpetuating because an anoxic condition at the sediment/water interface causes the release of more adsorbed phosphates from the sediment. The growth of algae produces undesirable effects on the treatment of water for drinking purposes, on fisheries, and on the use of lakes for recreational purposes.

For Zinc and its Compounds: BCF: 4 to 24,000.

Environmental Fate: Zinc is capable of forming complexes with a variety of organic and inorganic groups and is an essential nutrient present in all organisms.

Atmospheric Fate: Zinc concentrations in the air are relatively low, except near industrial sources, such as smelters. There is no estimate for the atmospheric lifetime of zinc, but, since zinc is transported long distances in air, its lifetime in air is at least on the order of days. Zinc is removed from the air by dry/wet deposition.

Terrestrial Fate: Soil ♦ Zinc may magnify in the soil if concentrations of the substance exceed 1632 ppm. The relative mobility of zinc in soil is determined by the same factors that affect its transport in aquatic systems, (i.e. solubility of the compound, pH, and salinity). The mobility of zinc in soil increases at lower soil pH, under oxidizing conditions, and at lower cation, (positive ion), exchange capacities. However, the amount of zinc in solution generally increases @ pH >7, in soils high in organic matter. Clay and metal oxides sorb zinc and tend to retard its mobility in soil. Zinc is more mobile at pH 4 than at pH 6.5 as a consequence of sorption. Under low oxygen conditions, zinc sulfide is the controlling species, which has low mobility. Plants - Zinc is not expected to concentrate in plants, however, this depends on plant species, soil pH, and soil composition.

Aquatic Fate: Zinc readily adsorbs to sediment and suspended particles. The substance can persist in water indefinitely and can be toxic to aquatic life. Hydrous iron, manganese oxides, clay minerals, and organic material may help remove zinc from sediment since they adsorb the substance. Environmental toxicity of zinc in water is dependent upon the concentration of other minerals and the pH of the solution. Zinc remains as the free ion at lower pH levels. At high pH levels, zinc in solution is precipitated as zinc hydroxide, zinc carbonate, or calcium zincate.

Ecotoxicity: Zinc concentrates moderately in aquatic organisms; concentration is higher in crustaceans and bivalve species than in fish. Zinc is not expected to magnify as it moves up the land-based food chain. Zinc can concentrate over 200,000 times in oysters. Copper can increase toxicity to fish and calcium can decrease toxicity. Zinc can accumulate in freshwater species at 5 -1,130 times the concentration present in the water. Crustaceans and fish accumulate zinc from water and food. The substance has been found in very high concentration in aquatic invertebrates. Sediment dwelling organisms have higher zinc concentrations than those living in the aqueous layer. Overexposures to zinc also have been associated with toxic effects in mammals, including

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man. Ingestion of zinc or zinc-containing compounds has resulted in a variety of effects in the gastrointestinal tract and blood in humans and animals. The substance may cause lesions in the liver, pancreas, and kidneys.

For Formaldehyde:

Environmental Fate: Formaldehyde is common in the environment as a contaminant of smoke and as photochemical smog. Concentrated solutions containing formaldehyde are unstable and oxidize slowly. In the presence of air and moisture, polymerization takes place readily in concentrated solutions at room temperature to form paraformaldehyde.

Atmospheric Fate: In the atmosphere, formaldehyde both photolysis and reacts with reactive free radicals (primarily hydroxyl radicals). Reaction with nitrate radicals, insignificant during the day, may be an important removal process at night. Air Quality Standards : <0.1 mg/m³ as a 30 min. average, indoor air, non-industrial buildings (WHO guideline).

Aquatic Fate: Due to its solubility, formaldehyde will efficiently transfer to rain and surface water and will biodegrade to low concentrations within days. Adsorption to sediment and volatilization are not expected to be significant routes of biodegradation.

Drinking Water Standard: Formaldehyde: 900 ug/L. (WHO guideline).

Terrestrial Fate: In soil, aqueous solutions of formaldehyde leach through the soil; at high concentrations adsorption to clay minerals may occur. Although biodegradable under both aerobic and anaerobic conditions the fate of formaldehyde in soil is unclear.

Ecotoxicity: Formaldehyde does not bioconcentrate in the food chain.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
methyl isobutyl ketone	HIGH (Half-life = 7001 days)	LOW (Half-life = 1.9 days)
xylene	HIGH (Half-life = 360 days)	LOW (Half-life = 1.83 days)
ethylbenzene	HIGH (Half-life = 228 days)	LOW (Half-life = 3.57 days)
n-butanol	LOW (Half-life = 54 days)	LOW (Half-life = 3.65 days)
propylene glycol monomethyl ether acetate, alpha-isomer	LOW	LOW

Bioaccumulative potential

Ingredient	Bioaccumulation
methyl isobutyl ketone	LOW (LogKOW = 1.31)
xylene	MEDIUM (BCF = 740)
ethylbenzene	LOW (BCF = 79.43)
n-butanol	LOW (BCF = 0.64)
propylene glycol monomethyl ether acetate, alpha-isomer	LOW (LogKOW = 0.56)

Mobility in soil

Ingredient	Mobility
methyl isobutyl ketone	LOW (KOC = 10.91)
ethylbenzene	LOW (KOC = 517.8)
n-butanol	MEDIUM (KOC = 2.443)
propylene glycol monomethyl ether acetate, alpha-isomer	HIGH (KOC = 1.838)



SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> ▶ Containers may still present a chemical hazard/ danger when empty. ▶ Return to supplier for reuse/ recycling if possible. <p>Otherwise:</p> <ul style="list-style-type: none"> ▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product. <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> ▶ Reduction ▶ Reuse ▶ Recycling ▶ Disposal (if all else fails) <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.</p> <ul style="list-style-type: none"> ▶ DO NOT allow wash water from cleaning or process equipment to enter drains. ▶ It may be necessary to collect all wash water for treatment before disposal. ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▶ Where in doubt contact the responsible authority. ▶ Recycle wherever possible. ▶ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. ▶ Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material). ▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.
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SECTION 14 TRANSPORT INFORMATION

Labels Required

	
Marine Pollutant	
HAZCHEM	*3YE

Land transport (ADG)

UN number	1263
UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)
Transport hazard class(es)	Class : 3 Subrisk : Not Applicable
Packing group	II
Environmental hazard	Environmentally hazardous
Special precautions for user	Special provisions : 163 367 Limited quantity : 5 L

Air transport (ICAO-IATA / DGR)

UN number	1263
UN proper shipping name	Paint related material (including paint thinning or reducing compounds); Paint (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base)
Transport hazard class(es)	ICAO/IATA Class : 3 ICAO / IATA Subrisk : Not Applicable ERG Code : 3L
Packing group	II
Environmental hazard	Environmentally hazardous
Special precautions for user	Special provisions : A3 A72 A192 Cargo Only Packing Instructions : 364 Cargo Only Maximum Qty / Pack : 60 L Passenger and Cargo Packing Instructions : 353 Passenger and Cargo Maximum Qty / Pack : 5 L Passenger and Cargo Limited Quantity Packing Instructions : Y341 Passenger and Cargo Limited Maximum Qty / Pack : 1 L

Sea transport (IMDG-Code / GGVSee)

UN number	1263
UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)
Transport hazard class(es)	IMDG Class : 3 IMDG Subrisk : Not Applicable
Packing group	II
Environmental hazard	Marine Pollutant
Special precautions for user	EMS Number : F-E , S-E Special provisions : 163 367 Limited Quantities : 5 L

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

Continued...

Safety, health and environmental regulations / legislation specific for the substance or mixture**ZINC PHOSPHATE(7779-90-0) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Dangerous Goods Code (ADG Code) - Dangerous Goods List	International Maritime Dangerous Goods Requirements (IMDG Code)
Australia Dangerous Goods Code (ADG Code) - List of Emergency Action Codes	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (Chinese)
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (English)
Australia Inventory of Chemical Substances (AICS)	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (Spanish)
International Air Transport Association (IATA) Dangerous Goods Regulations	

METHYL ISOBUTYL KETONE(108-10-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Dangerous Goods Code (ADG Code) - Dangerous Goods List	IMO MARPOL (Annex II) - List of Noxious Liquid Substances Carried in Bulk
Australia Dangerous Goods Code (ADG Code) - List of Emergency Action Codes	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
Australia Exposure Standards	International Air Transport Association (IATA) Dangerous Goods Regulations
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals	International Maritime Dangerous Goods Requirements (IMDG Code)
Australia Inventory of Chemical Substances (AICS)	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (Chinese)
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (English)
GESAMP/EHS Composite List - GESAMP Hazard Profiles	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (Spanish)
IMO IBC Code Chapter 17: Summary of minimum requirements	

XYLENE(1330-20-7) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Dangerous Goods Code (ADG Code) - Dangerous Goods List	IMO MARPOL (Annex II) - List of Noxious Liquid Substances Carried in Bulk
Australia Dangerous Goods Code (ADG Code) - List of Emergency Action Codes	IMO Provisional Categorization of Liquid Substances - List 3: (Trade-named) mixtures containing at least 99% by weight of components already assessed by IMO, presenting safety hazards
Australia Exposure Standards	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals	International Air Transport Association (IATA) Dangerous Goods Regulations
Australia Hazardous chemicals which may require Health Monitoring	International Maritime Dangerous Goods Requirements (IMDG Code)
Australia Inventory of Chemical Substances (AICS)	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (Chinese)
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (English)
GESAMP/EHS Composite List - GESAMP Hazard Profiles	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (Spanish)
IMO IBC Code Chapter 17: Summary of minimum requirements	

ETHYLBENZENE(100-41-4) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Dangerous Goods Code (ADG Code) - Dangerous Goods List	IMO MARPOL (Annex II) - List of Noxious Liquid Substances Carried in Bulk
Australia Dangerous Goods Code (ADG Code) - List of Emergency Action Codes	IMO Provisional Categorization of Liquid Substances - List 2: Pollutant only mixtures containing at least 99% by weight of components already assessed by IMO
Australia Exposure Standards	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals	International Air Transport Association (IATA) Dangerous Goods Regulations
Australia Hazardous chemicals which may require Health Monitoring	International Maritime Dangerous Goods Requirements (IMDG Code)
Australia Inventory of Chemical Substances (AICS)	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (Chinese)
GESAMP/EHS Composite List - GESAMP Hazard Profiles	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (English)
IMO IBC Code Chapter 17: Summary of minimum requirements	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (Spanish)

N-BUTANOL(71-36-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Dangerous Goods Code (ADG Code) - Dangerous Goods List	IMO IBC Code Chapter 18: List of products to which the Code does not apply
Australia Dangerous Goods Code (ADG Code) - List of Emergency Action Codes	IMO MARPOL 73/78 (Annex II) - List of Other Liquid Substances
Australia Exposure Standards	International Air Transport Association (IATA) Dangerous Goods Regulations
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals	International Maritime Dangerous Goods Requirements (IMDG Code)
Australia Inventory of Chemical Substances (AICS)	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (Chinese)
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (English)
GESAMP/EHS Composite List - GESAMP Hazard Profiles	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (Spanish)
IMO IBC Code Chapter 17: Summary of minimum requirements	

PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE, ALPHA-ISOMER(108-65-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Dangerous Goods Code (ADG Code) - Dangerous Goods List	IMO MARPOL (Annex II) - List of Noxious Liquid Substances Carried in Bulk
Australia Dangerous Goods Code (ADG Code) - List of Emergency Action Codes	International Air Transport Association (IATA) Dangerous Goods Regulations
Australia Exposure Standards	International Maritime Dangerous Goods Requirements (IMDG Code)
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (Chinese)
Australia Inventory of Chemical Substances (AICS)	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (English)
GESAMP/EHS Composite List - GESAMP Hazard Profiles	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (Spanish)
IMO IBC Code Chapter 17: Summary of minimum requirements	

BISPHENOL A/ BISPHENOL A DIGLYCIDYL ETHER POLYMER(25036-25-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

National Inventory Status

National Inventory	Status
Australia - AICS	Yes
Canada - DSL	Yes
Canada - NDSL	No (propylene glycol monomethyl ether acetate, alpha-isomer; n-butanol; xylene; ethylbenzene; bisphenol A/ bisphenol A diglycidyl ether polymer; methyl isobutyl ketone)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	No (bisphenol A/ bisphenol A diglycidyl ether polymer)
Japan - ENCS	No (bisphenol A/ bisphenol A diglycidyl ether polymer; methyl isobutyl ketone)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Legend:	Yes = All ingredients are on the inventory No = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

Revision Date	26/10/2017
Initial Date	26/10/2017

Other information**Ingredients with multiple cas numbers**

Name	CAS No
zinc phosphate	7779-90-0, 7543-51-3, 13847-22-8
propylene glycol monomethyl ether acetate, alpha-isomer	108-65-6, 84540-57-8, 142300-82-1

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC – TWA: Permissible Concentration-Time Weighted Average
 PC – STEL: Permissible Concentration-Short Term Exposure Limit
 IARC: International Agency for Research on Cancer
 ACGIH: American Conference of Governmental Industrial Hygienists
 STEL: Short Term Exposure Limit
 TEEL: Temporary Emergency Exposure Limit,
 IDLH: Immediately Dangerous to Life or Health Concentrations
 OSF: Odour Safety Factor
 NOAEL :No Observed Adverse Effect Level
 LOAEL: Lowest Observed Adverse Effect Level
 TLV: Threshold Limit Value
 LOD: Limit Of Detection
 OTV: Odour Threshold Value
 BCF: BioConcentration Factors
 BEI: Biological Exposure Index

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Altex Epoxy Primer Part B

RESENE PAINTS AUSTRALIA

Chemwatch Hazard Alert Code: 3

Version No: 2.4
Safety Data Sheet according to WHS and ADG requirements

Issue Date: 08/02/2018
Print Date: 24/02/2019
S.GHS.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

Product name	Altex Epoxy Primer Part B
Synonyms	Not Available
Proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Part B of a two pack epoxy primer
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Details of the supplier of the safety data sheet

Registered company name	RESENE PAINTS AUSTRALIA
Address	7 Production Ave, Molendinar QLD 4214 Australia
Telephone	+61 7 55126600
Fax	+61 7 55126697
Website	Not Available
Email	Not Available

Emergency telephone number

Association / Organisation	Not Available	CHEMWATCH EMERGENCY RESPONSE
Emergency telephone numbers	131126	+61 1800 951 288
Other emergency telephone numbers	Not Available	+61 2 9186 1132

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Poisons Schedule	Not Applicable
Classification ^[1]	Flammable Liquid Category 3, Acute Toxicity (Oral) Category 4, Skin Corrosion/Irritation Category 2, Serious Eye Damage Category 1, Skin Sensitizer Category 1, Carcinogenicity Category 2, Specific target organ toxicity - repeated exposure Category 2, Aspiration Hazard Category 1, Chronic Aquatic Hazard Category 3
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HSIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements

Hazard pictogram(s)	
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SIGNAL WORD	DANGER
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Hazard statement(s)

H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H315	Causes skin irritation.
H318	Causes serious eye damage.
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.
H373	May cause damage to organs through prolonged or repeated exposure.
H304	May be fatal if swallowed and enters airways.
H412	Harmful to aquatic life with long lasting effects.

Continued...

Supplementary statement(s)

Not Applicable

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P210	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P233	Keep container tightly closed.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P281	Use personal protective equipment as required.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P270	Do not eat, drink or smoke when using this product.
P273	Avoid release to the environment.
P272	Contaminated work clothing should not be allowed out of the workplace.

Precautionary statement(s) Response

P301+P310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313	IF exposed or concerned: Get medical advice/attention.
P331	Do NOT induce vomiting.
P362	Take off contaminated clothing and wash before reuse.
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam for extinction.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P301+P312	IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.
P303+P361+P353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P330	Rinse mouth.

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

Precautionary statement(s) Disposal

P501	Dispose of contents/container in accordance with local regulations.
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SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS**Substances**

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
1330-20-7	20-30	<u>xylene</u>
71-36-3	1-10	<u>n-butanol</u>
68410-23-1	10-20	<u>C18 fatty acid dimers/ polyethylenepolyamine polyamides</u>

SECTION 4 FIRST AID MEASURES**Description of first aid measures**

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Immediately hold eyelids apart and flush the eye continuously with running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. ▶ Transport to hospital or doctor without delay. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately remove all contaminated clothing, including footwear. ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation. <p>For thermal burns:</p> <ul style="list-style-type: none"> ▶ Decontaminate area around burn.

Altex Epoxy Primer Part B

	<ul style="list-style-type: none"> ▶ Consider the use of cold packs and topical antibiotics. <p>For first-degree burns (affecting top layer of skin)</p> <ul style="list-style-type: none"> ▶ Hold burned skin under cool (not cold) running water or immerse in cool water until pain subsides. ▶ Use compresses if running water is not available. ▶ Cover with sterile non-adhesive bandage or clean cloth. ▶ Do NOT apply butter or ointments; this may cause infection. ▶ Give over-the-counter pain relievers if pain increases or swelling, redness, fever occur. <p>For second-degree burns (affecting top two layers of skin)</p> <ul style="list-style-type: none"> ▶ Cool the burn by immerse in cold running water for 10-15 minutes. ▶ Use compresses if running water is not available. ▶ Do NOT apply ice as this may lower body temperature and cause further damage. ▶ Do NOT break blisters or apply butter or ointments; this may cause infection. ▶ Protect burn by cover loosely with sterile, nonstick bandage and secure in place with gauze or tape. <p>To prevent shock: (unless the person has a head, neck, or leg injury, or it would cause discomfort):</p> <ul style="list-style-type: none"> ▶ Lay the person flat. ▶ Elevate feet about 12 inches. ▶ Elevate burn area above heart level, if possible. ▶ Cover the person with coat or blanket. ▶ Seek medical assistance. <p>For third-degree burns</p> <p>Seek immediate medical or emergency assistance.</p> <p>In the mean time:</p> <ul style="list-style-type: none"> ▶ Protect burn area cover loosely with sterile, nonstick bandage or, for large areas, a sheet or other material that will not leave lint in wound. ▶ Separate burned toes and fingers with dry, sterile dressings. ▶ Do not soak burn in water or apply ointments or butter; this may cause infection. ▶ To prevent shock see above. ▶ For an airway burn, do not place pillow under the person's head when the person is lying down. This can close the airway. ▶ Have a person with a facial burn sit up. ▶ Check pulse and breathing to monitor for shock until emergency help arrives.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area. ▶ Other measures are usually unnecessary.
Ingestion	<ul style="list-style-type: none"> ▶ If swallowed do NOT induce vomiting. ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▶ Observe the patient carefully. ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▶ Seek medical advice. ▶ Avoid giving milk or oils. ▶ Avoid giving alcohol. ▶ If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

To treat poisoning by the higher aliphatic alcohols (up to C7):

- ▶ Gastric lavage with copious amounts of water.
- ▶ It may be beneficial to instill 60 ml of mineral oil into the stomach.
- ▶ Oxygen and artificial respiration as needed.
- ▶ Electrolyte balance: it may be useful to start 500 ml. M/6 sodium bicarbonate intravenously but maintain a cautious and conservative attitude toward electrolyte replacement unless shock or severe acidosis threatens.
- ▶ To protect the liver, maintain carbohydrate intake by intravenous infusions of glucose.
- ▶ Haemodialysis if coma is deep and persistent. [GOSSELIN, SMITH HODGE: Clinical Toxicology of Commercial Products, Ed 5]

BASIC TREATMENT

- ▶ Establish a patent airway with suction where necessary.
- ▶ Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- ▶ Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- ▶ Monitor and treat, where necessary, for shock.
- ▶ Monitor and treat, where necessary, for pulmonary oedema.
- ▶ Anticipate and treat, where necessary, for seizures.
- ▶ **DO NOT use emetics.** Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- ▶ Give activated charcoal.

ADVANCED TREATMENT

- ▶ Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- ▶ Positive-pressure ventilation using a bag-valve mask might be of use.
- ▶ Monitor and treat, where necessary, for arrhythmias.
- ▶ Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- ▶ If the patient is hypoglycaemic (decreased or loss of consciousness, tachycardia, pallor, dilated pupils, diaphoresis and/or dextrose strip or glucometer readings below 50 mg), give 50% dextrose.
- ▶ Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- ▶ Drug therapy should be considered for pulmonary oedema.
- ▶ Treat seizures with diazepam.
- ▶ Proparacaine hydrochloride should be used to assist eye irrigation.

EMERGENCY DEPARTMENT

- ▶ Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- ▶ Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- ▶ Acidosis may respond to hyperventilation and bicarbonate therapy.

- ▶ Haemodialysis might be considered in patients with severe intoxication.
- ▶ Consult a toxicologist as necessary. BRONSTEIN, A.C. and CURRANCE, P.L. EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

For C8 alcohols and above.

Symptomatic and supportive therapy is advised in managing patients.

For acute or short term repeated exposures to xylene:

- ▶ Gastro-intestinal absorption is significant with ingestions. For ingestions exceeding 1-2 ml (xylene)/kg, intubation and lavage with cuffed endotracheal tube is recommended. The use of charcoal and cathartics is equivocal.
- ▶ Pulmonary absorption is rapid with about 60-65% retained at rest.
- ▶ Primary threat to life from ingestion and/or inhalation, is respiratory failure.
- ▶ Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO₂ < 50 mm Hg or pCO₂ > 50 mm Hg) should be intubated.
- ▶ Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- ▶ A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- ▶ Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.

BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comments
Methylhippu-ric acids in urine	1.5 gm/gm creatinine 2 mg/min	End of shift Last 4 hrs of shift	

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

- ▶ Alcohol stable foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.
- ▶ Water spray or fog - Large fires only.

Special hazards arising from the substrate or mixture

Fire Incompatibility

- ▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Advice for firefighters

Fire Fighting	<ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ May be violently or explosively reactive. ▶ Wear breathing apparatus plus protective gloves. ▶ Prevent, by any means available, spillage from entering drains or water course. ▶ If safe, switch off electrical equipment until vapour fire hazard removed. ▶ Use water delivered as a fine spray to control fire and cool adjacent area. ▶ Avoid spraying water onto liquid pools. ▶ DO NOT approach containers suspected to be hot. ▶ Cool fire exposed containers with water spray from a protected location. ▶ If safe to do so, remove containers from path of fire.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ Liquid and vapour are flammable. ▶ Moderate fire hazard when exposed to heat or flame. ▶ Vapour forms an explosive mixture with air. ▶ Moderate explosion hazard when exposed to heat or flame. ▶ Vapour may travel a considerable distance to source of ignition. ▶ Heating may cause expansion or decomposition leading to violent rupture of containers. ▶ On combustion, may emit toxic fumes of carbon monoxide (CO). <p>Combustion products include:</p> <ul style="list-style-type: none"> ‘ carbon dioxide (CO₂) ‘ carbon monoxide (CO) ‘ nitrogen oxides (NO_x) ‘ silicon dioxide (SiO₂) ‘ other pyrolysis products typical of burning organic material.
HAZCHEM	*3Y

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▶ Remove all ignition sources. ▶ Clean up all spills immediately. ▶ Avoid breathing vapours and contact with skin and eyes. ▶ Control personal contact with the substance, by using protective equipment.
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	<ul style="list-style-type: none"> ▶ Contain and absorb small quantities with vermiculite or other absorbent material. ▶ Wipe up. ▶ Collect residues in a flammable waste container.
Major Spills	<ul style="list-style-type: none"> ▶ Clear area of personnel and move upwind. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ May be violently or explosively reactive. ▶ Wear breathing apparatus plus protective gloves. ▶ Prevent, by any means available, spillage from entering drains or water course. ▶ Consider evacuation (or protect in place). ▶ No smoking, naked lights or ignition sources. ▶ Increase ventilation. ▶ Stop leak if safe to do so. ▶ Water spray or fog may be used to disperse /absorb vapour. ▶ Contain spill with sand, earth or vermiculite. ▶ Use only spark-free shovels and explosion proof equipment. ▶ Collect recoverable product into labelled containers for recycling. ▶ Absorb remaining product with sand, earth or vermiculite. ▶ Collect solid residues and seal in labelled drums for disposal. ▶ Wash area and prevent runoff into drains. ▶ If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> ▶ Containers, even those that have been emptied, may contain explosive vapours. ▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers. ▶ Electrostatic discharge may be generated during pumping - this may result in fire. ▶ Ensure electrical continuity by bonding and grounding (earthing) all equipment. ▶ Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (≤ 1 m/sec until fill pipe submerged to twice its diameter, then ≤ 7 m/sec). ▶ Avoid splash filling. ▶ Do NOT use compressed air for filling discharging or handling operations. ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of overexposure occurs. ▶ Use in a well-ventilated area. ▶ Prevent concentration in hollows and sumps. ▶ DO NOT enter confined spaces until atmosphere has been checked. ▶ Avoid smoking, naked lights or ignition sources. ▶ Avoid generation of static electricity. ▶ DO NOT use plastic buckets. ▶ Earth all lines and equipment. ▶ Use spark-free tools when handling. ▶ Avoid contact with incompatible materials. ▶ When handling, DO NOT eat, drink or smoke. ▶ Keep containers securely sealed when not in use. ▶ Avoid physical damage to containers. ▶ Always wash hands with soap and water after handling. ▶ Work clothes should be laundered separately. ▶ Use good occupational work practice. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS. ▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions. ▶ DO NOT allow clothing wet with material to stay in contact with skin
Other information	<ul style="list-style-type: none"> ▶ Store in original containers in approved flammable liquid storage area. ▶ Store away from incompatible materials in a cool, dry, well-ventilated area. ▶ DO NOT store in pits, depressions, basements or areas where vapours may be trapped. ▶ No smoking, naked lights, heat or ignition sources. ▶ Storage areas should be clearly identified, well illuminated, clear of obstruction and accessible only to trained and authorised personnel - adequate security must be provided so that unauthorised personnel do not have access. ▶ Store according to applicable regulations for flammable materials for storage tanks, containers, piping, buildings, rooms, cabinets, allowable quantities and minimum storage distances. ▶ Use non-sparking ventilation systems, approved explosion proof equipment and intrinsically safe electrical systems. ▶ Have appropriate extinguishing capability in storage area (e.g. portable fire extinguishers - dry chemical, foam or carbon dioxide) and flammable gas detectors. ▶ Keep adsorbents for leaks and spills readily available. ▶ Protect containers against physical damage and check regularly for leaks. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS. <p>In addition, for tank storages (where appropriate):</p> <ul style="list-style-type: none"> ▶ Store in grounded, properly designed and approved vessels and away from incompatible materials. ▶ For bulk storages, consider use of floating roof or nitrogen blanketed vessels; where venting to atmosphere is possible, equip storage tank vents with flame arrestors; inspect tank vents during winter conditions for vapour/ ice build-up. ▶ Storage tanks should be above ground and diked to hold entire contents.

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▶ Packing as supplied by manufacturer. ▶ Plastic containers may only be used if approved for flammable liquid. ▶ Check that containers are clearly labelled and free from leaks. ▶ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure. ▶ For materials with a viscosity of at least 2680 cSt. (23 deg. C) ▶ For manufactured product having a viscosity of at least 250 cSt. (23 deg. C) ▶ Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used.
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	<ul style="list-style-type: none"> ▶ Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages ▶ In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.
Storage incompatibility	<p>For iron oxide (ferric oxide):</p> <ul style="list-style-type: none"> ▶ Avoid storage with aluminium, calcium hypochlorite and ethylene oxide. ▶ Risk of explosion occurs following reaction with powdered aluminium, calcium silicide, ethylene oxide (polymerises), carbon monoxide, magnesium and perchlorates. ▶ Risk of ignition or formation of flammable gases or vapours occurs following reaction with carbides, for example caesium carbide, (produces heat), hydrogen sulfide, hydrogen peroxide (decomposes). ▶ An intimately powdered mixture with aluminium, usually ignited by magnesium ribbon, reacts with an intense exotherm to produce molten iron in the commercial "thermit" welding process <p>Xylenes:</p> <ul style="list-style-type: none"> ▶ may ignite or explode in contact with strong oxidisers, 1,3-dichloro-5,5-dimethylhydantoin, uranium fluoride ▶ attack some plastics, rubber and coatings ▶ may generate electrostatic charges on flow or agitation due to low conductivity. ▶ Vigorous reactions, sometimes amounting to explosions, can result from the contact between aromatic rings and strong oxidising agents. ▶ Aromatics can react exothermically with bases and with diazo compounds. <p>For alkyl aromatics:</p> <p>The alkyl side chain of aromatic rings can undergo oxidation by several mechanisms. The most common and dominant one is the attack by oxidation at benzylic carbon as the intermediate formed is stabilised by resonance structure of the ring.</p> <ul style="list-style-type: none"> ▶ Following reaction with oxygen and under the influence of sunlight, a hydroperoxide at the alpha-position to the aromatic ring, is the primary oxidation product formed (provided a hydrogen atom is initially available at this position) - this product is often short-lived but may be stable dependent on the nature of the aromatic substitution; a secondary C-H bond is more easily attacked than a primary C-H bond whilst a tertiary C-H bond is even more susceptible to attack by oxygen ▶ Monoalkylbenzenes may subsequently form monocarboxylic acids; alkyl naphthalenes mainly produce the corresponding naphthalene carboxylic acids. ▶ Oxidation in the presence of transition metal salts not only accelerates but also selectively decomposes the hydroperoxides. ▶ Hock-rearrangement by the influence of strong acids converts the hydroperoxides to hemiacetals. Peresters formed from the hydroperoxides undergo Criegee rearrangement easily. ▶ Alkali metals accelerate the oxidation while CO₂ as co-oxidant enhances the selectivity. ▶ Microwave conditions give improved yields of the oxidation products. ▶ Photo-oxidation products may occur following reaction with hydroxyl radicals and NO_x - these may be components of photochemical smogs. <p>Oxidation of Alkylaromatics: T.S.S Rao and Shubhra Awasthi: E-Journal of Chemistry Vol 4, No. 1, pp 1-13 January 2007</p> <p>Alcohols</p> <ul style="list-style-type: none"> ▶ are incompatible with strong acids, acid chlorides, acid anhydrides, oxidising and reducing agents. ▶ reacts, possibly violently, with alkaline metals and alkaline earth metals to produce hydrogen ▶ react with strong acids, strong caustics, aliphatic amines, isocyanates, acetaldehyde, benzoyl peroxide, chromic acid, chromium oxide, dialkylzincs, dichlorine oxide, ethylene oxide, hypochlorous acid, isopropyl chlorocarbonate, lithium tetrahydroaluminate, nitrogen dioxide, pentafluoroguanidine, phosphorus halides, phosphorus pentasulfide, tangerine oil, triethylaluminium, triisobutylaluminium ▶ should not be heated above 49 deg. C. when in contact with aluminium equipment



+ X X X + + +

X — Must not be stored together
 0 — May be stored together with specific precautions
 + — May be stored together

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	xylene	Xylene (o-, m-, p- isomers)	80 ppm / 350 mg/m ³	655 mg/m ³ / 150 ppm	Not Available	Not Available
Australia Exposure Standards	n-butanol	n-Butyl alcohol	Not Available	Not Available	50 ppm / 152 mg/m ³	Not Available

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
xylene	Xylenes	Not Available	Not Available	Not Available
n-butanol	Butyl alcohol, n-; (n-Butanol)	60 ppm	800 ppm	8000 ppm
C18 fatty acid dimers/ polyethylenepolyamine polyamides	C-18 Unsaturated fatty acid, dimers, reaction products with polyethylenepolyamines; (Versamid 140 polyamide resin; Versamid 125)	30 mg/m ³	330 mg/m ³	2,000 mg/m ³

Ingredient	Original IDLH	Revised IDLH
xylene	900 ppm	Not Available
n-butanol	1,400 ppm	Not Available
C18 fatty acid dimers/ polyethylenepolyamine polyamides	Not Available	Not Available

Exposure controls

Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:
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Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure.

For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.

Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Personal protection



Eye and face protection

- ▶ Safety glasses with side shields.
- ▶ Chemical goggles.
- ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

Skin protection

See Hand protection below

Hands/feet protection

- ▶ Wear chemical protective gloves, e.g. PVC.
- ▶ Wear safety footwear or safety gumboots, e.g. Rubber

NOTE:

- ▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.
- ▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- frequency and duration of contact,
- chemical resistance of glove material,
- glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.

- Contaminated gloves should be replaced.

As defined in ASTM F-739-96 in any application, gloves are rated as:

- Excellent when breakthrough time > 480 min
- Good when breakthrough time > 20 min
- Fair when breakthrough time < 20 min
- Poor when glove material degrades

For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.

It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of

	<p>the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.</p> <p>Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task.</p> <p>Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:</p> <ul style="list-style-type: none"> Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of. Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential <p>Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p>
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> Overalls. PVC Apron. PVC protective suit may be required if exposure severe. Eyewash unit. Ensure there is ready access to a safety shower. Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity. For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets). Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-**

generated selection:

Altex Epoxy Primer Part B

Material	CPI
BUTYL	C
BUTYL/NEOPRENE	C
HYPALON	C
NAT+NEOPR+NITRILE	C
NATURAL RUBBER	C
NATURAL+NEOPRENE	C
NEOPRENE	C
NEOPRENE/NATURAL	C
NITRILE	C
NITRILE+PVC	C
PE	C
PE/EVAL/PE	C
PVA	C
PVC	C
PVDC/PE/PVDC	C
TEFLON	C
VITON	C

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Type KAX-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	KAX-AUS / Class 1 P2	-	KAX-PAPR-AUS / Class 1 P2
up to 50 x ES	Air-line*	-	-
up to 100 x ES	-	KAX-3 P2	-
100+ x ES	-	Air-line**	-

* - Continuous-flow; ** - Continuous-flow or positive pressure demand

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

If inhalation risk above the TLV exists, wear approved dust respirator.

Use respirators with protection factors appropriate for the exposure level.

▶ Up to 5 X TLV, use valveless mask type; up to 10 X TLV, use 1/2 mask dust respirator

▶ Up to 50 X TLV, use full face dust respirator or demand type C air supplied respirator

▶ Up to 500 X TLV, use powered air-purifying dust respirator or a Type C pressure demand supplied-air respirator

▶ Over 500 X TLV wear full-face self-contained breathing apparatus with positive pressure mode or a combination respirator with a Type C positive pressure supplied-air full-face respirator and an auxiliary self-contained breathing apparatus operated in pressure demand or other positive pressure mode

• Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.

• The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.

• Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

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SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	Dark green viscous liquid		
Physical state	Liquid	Relative density (Water = 1)	1.39
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	463

Continued...

Altex Epoxy Primer Part B

pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	769.78
Initial boiling point and boiling range (°C)	132	Molecular weight (g/mol)	Not Available
Flash point (°C)	28	Taste	Not Available
Evaporation rate	0.7 BuAC = 1	Explosive properties	Not Available
Flammability	Flammable.	Oxidising properties	Not Available
Upper Explosive Limit (%)	8.7	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	1.2	Volatile Component (%vol)	34
Vapour pressure (kPa)	0.7	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	3.4	VOC g/L	302.28

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhaled	<p>The material is not thought to produce either adverse health effects or irritation of the respiratory tract following inhalation (as classified by EC Directives using animal models). Nevertheless, adverse systemic effects have been produced following exposure of animals by at least one other route and good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.</p> <p>The acute toxicity of inhaled alkylbenzene is best described by central nervous system depression. These compounds may also act as general anaesthetics. Whole body symptoms of poisoning include light-headedness, nervousness, apprehension, a feeling of well-being, confusion, dizziness, drowsiness, ringing in the ears, blurred or double vision, vomiting and sensations of heat, cold or numbness, twitching, tremors, convulsions, unconsciousness, depression of breathing, and arrest. Heart stoppage may result from cardiovascular collapse. A slow heart rate and low blood pressure may also occur. Alkylbenzenes are not generally toxic except at high levels of exposure. Their breakdown products have low toxicity and are easily eliminated from the body. Inhalation of epoxy resin amine hardeners (including polyamines and amine adducts) may produce bronchospasm and coughing episodes lasting several days after cessation of the exposure. Even faint traces of these vapours may trigger an intense reaction in individuals showing "amine asthma". Exposure to n-butanol causes dose dependent irritation and headaches in humans, but CNS depression and prostration in mice. Though the offensive odour may forearm, the smell sense may become fatigued.</p> <p>Aliphatic alcohols with more than 3-carbons cause headache, dizziness, drowsiness, muscle weakness and delirium, central depression, coma, seizures and behavioural changes. Secondary respiratory depression and failure, as well as low blood pressure and irregular heart rhythms, may follow. Isobutanol appears to be more toxic than n-butyl alcohol. It may result in narcosis and death.</p> <p>Inhalation of high concentrations of gas/vapour causes lung irritation with coughing and nausea, central nervous depression with headache and dizziness, slowing of reflexes, fatigue and inco-ordination.</p> <p>When humans were exposed to 100-200 parts per million ethyl benzene for 8 hours, about 45-65% is retained in the body. Only traces of unchanged ethyl benzene is breathed out following termination of inhalation exposure. Most of the retained dose is excreted in the urine after metabolism. In animals which died from exposure, there was intense congestion of the lungs and generalized congestion of organs; changes in sympathetic neurotransmitter levels in the brain were also seen.</p> <p>Headache, fatigue, tiredness, irritability and digestive disturbances (nausea, loss of appetite and bloating) are the most common symptoms of xylene overexposure. Injury to the heart, liver, kidneys and nervous system has also been noted amongst workers.</p> <p>Xylene is a central nervous system depressant</p>
Ingestion	<p>Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.</p> <p>Overexposure to non-ring alcohols causes nervous system symptoms. These include headache, muscle weakness and inco-ordination, giddiness, confusion, delirium and coma.</p> <p>Following a single dose of isobutanol in rats, deaths were delayed for several days and hepatic degeneration was evident.</p> <p>Ingestion of amine epoxy-curing agents (hardeners) may cause severe abdominal pain, nausea, vomiting or diarrhoea. The vomitus may contain blood and mucous.</p> <p>Swallowing of n-butanol may cause breathing difficulties, headache, nausea, vomiting, irritation of the airway and mucous membranes as well as depression of the central nervous system.</p> <p>Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result. (ICSC:13733)</p>
Skin Contact	<p>The material may accentuate any pre-existing dermatitis condition</p> <p>Application of isobutanol to human skin produced slight redness and blood congestion.</p> <p>Amine epoxy-curing agents (hardeners) may produce primary skin irritation and sensitisation dermatitis in predisposed individuals. Cutaneous reactions include erythema, intolerable itching and severe facial swelling.</p> <p>Most liquid alcohols appear to act as primary skin irritants in humans. Significant percutaneous absorption occurs in rabbits but not apparently in man.</p> <p>Toxic effects may result from skin absorption</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p> <p>Testing in humans suggests that liquid ethyl benzene is absorbed at a greater rate than aniline, benzene, nitrobenzene, carbon disulfide and styrene.</p> <p>Animal testing showed repeated application of the undiluted product to the abdomen resulted in redness, swelling and superficial tissue death (necrosis).</p> <p>The material did appear to be absorbed through the skin in sufficient quantity to produce outward signs of toxicity.</p>

Altex Epoxy Primer Part B

	<p>The material may cause moderate inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering.</p>
Eye	<p>If applied to the eyes, this material causes severe eye damage. Instillation of isobutanol into the eye may cause moderate to severe irritation but no permanent injury to the cornea. N-butanol can cause eye damage, burning sensation, blurring of vision, excessive tear formation and discomfort to bright light. Two drops of ethylbenzene into the conjunctival sac produced only slight irritation of the conjunctival membrane, but no injury to the cornea.</p> <p>The liquid produces a high level of eye discomfort and is capable of causing pain and severe conjunctivitis. Corneal injury may develop, with possible permanent impairment of vision, if not promptly and adequately treated.</p>
Chronic	<p>There has been concern that this material can cause cancer or mutations, but there is not enough data to make an assessment. Repeated or long-term occupational exposure is likely to produce cumulative health effects involving organs or biochemical systems. Inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population. Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population.</p> <p>Harmful: danger of serious damage to health by prolonged exposure through inhalation, in contact with skin and if swallowed. This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects.</p> <p>Oral exposure of rats to isobutanol caused cancers of the gullet and stomach, liver or blood (myelogenous leukaemia). Abnormal non-cancer growths were also more common in those animals exposed to isobutanol. Crystalline silicas activate the inflammatory response of white blood cells after they injure the lung epithelium. Chronic exposure to crystalline silicas reduces lung capacity and predisposes to chest infections. Long term exposure to vermiculite usually causes few hazards in low concentration and does not cause cancer. Over years, scarring of the lungs may develop; however tuberculosis does not occur. Hearing and balance loss have been reported with exposure to n-butanol, especially with concomitant long term unprotected exposure to high noise. Chronic excessive intake of iron have been associated with damage to the liver and pancreas. People with a genetic disposition to poor control over iron are at an increased risk. Women exposed to xylene in the first 3 months of pregnancy showed a slightly increased risk of miscarriage and birth defects. Evaluation of workers chronically exposed to xylene has demonstrated lack of genetic toxicity. Industrial workers exposed to 14 parts per million ethylbenzene experienced headaches, irritability and rapid fatigue. Some workers exposed for over 7 years showed nervous system disturbances, while other workers had enlarged livers. Prolonged and repeated exposure may be harmful to the central nervous system (CNS), upper respiratory tract, and/or may cause liver disorders. It may also cause drying, scaling and blistering of the skin. Animal testing showed that chronic exposure to ethylbenzene may increase the incidence of tumours of the kidney, lung and liver. Chronic solvent inhalation exposures may result in nervous system impairment and liver and blood changes. [PATTYS]</p>

Altex Epoxy Primer Part B	TOXICITY	IRRITATION
	Oral (human) LD50: 1900 mg/kg ^[2]	Not Available
xylene	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >1700 mg/kg ^[2]	Eye (human): 200 ppm irritant
	Inhalation (rat) LC50: 4994.295 mg/l/4h ^[2]	Eye (rabbit): 5 mg/24h SEVERE
	Oral (rat) LD50: 3523-8700 mg/kg ^[2]	Eye (rabbit): 87 mg mild Skin (rabbit): 500 mg/24h moderate
n-butanol	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 3400 mg/kg ^[2]	Eye (human): 50 ppm - irritant
	Inhalation (rat) LC50: 24 mg/l/4h ^[2]	Eye (rabbit): 1.6 mg-SEVERE
	Oral (rat) LD50: 790 mg/kg ^[2]	Eye (rabbit): 24 mg/24h-SEVERE Skin (rabbit): 405 mg/24h-moderate
C18 fatty acid dimers/ polyethylenepolyamine polyamides	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1] Oral (rat) LD50: >2000 mg/kg ^[1]	Not Available

Legend: 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

Altex Epoxy Primer Part B	<p>Allergic reactions involving the respiratory tract are usually due to interactions between IgE antibodies and allergens and occur rapidly. Allergic potential of the allergen and period of exposure often determine the severity of symptoms. Some people may be genetically more prone than others, and exposure to other irritants may aggravate symptoms. Allergy causing activity is due to interactions with proteins. Attention should be paid to atopic diathesis, characterised by increased susceptibility to nasal inflammation, asthma and eczema. Exogenous allergic alveolitis is induced essentially by allergen specific immune-complexes of the IgG type; cell-mediated reactions (T lymphocytes) may be involved. Such allergy is of the delayed type with onset up to four hours following exposure. The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested. Ethylbenzene is readily absorbed when inhaled, swallowed or in contact with the skin. It is distributed throughout the body, and passed out through urine. It may irritate the skin, eyes and may cause hearing loss if exposed to high doses. Long Term exposure may cause damage to the kidney, liver and lungs, including a tendency to cancer formation, according to animal testing. There is no research on its effect on sex organs and unborn babies.</p>
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XYLENE	The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing. Reproductive effector in rats
N-BUTANOL	For n-butanol: Acute toxicity: In animal testing, n-butanol (BA) was only slightly toxic, following exposure by swallowing, skin contact or irritation. Animal testing and human experience suggest that n-butanol is moderately irritating to the skin but severely irritating to the eye. Human studies show that BA is not likely to cause skin sensitization. Warming of exposure occurs before irritation of the nose, because n-butanol has an odour which can be detected below concentration levels cause irritation. Repeat dose toxicity: Animal testing showed temporarily reduction in activity and food intake following repeated exposure to BA, but otherwise there was no evidence of chronic toxicity. Reproductive toxicity: Several animal studies indicate BA does not possess reproductive toxicity, and does not affect fertility. Developmental toxicity: BA only caused developmental changes and toxic effects on the foetus near or at levels that were toxic to the mother. Genetic toxicity: Testing shows that BA does not possess genetic toxicity. Cancer-causing potential: Based on negative results from testing for potential of n-butanol to cause mutations and chromosomal aberrations, BA has a very small potential for causing cancer.
C18 FATTY ACID DIMERS/ POLYETHYLENEPOLYAMINE POLYAMIDES	No significant acute toxicological data identified in literature search. The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.
XYLENE & N-BUTANOL	The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.
N-BUTANOL & C18 FATTY ACID DIMERS/ POLYETHYLENEPOLYAMINE POLYAMIDES	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.

Acute Toxicity	✓	Carcinogenicity	✓
Skin Irritation/Corrosion	✓	Reproductivity	✗
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	✓
Mutagenicity	✗	Aspiration Hazard	✓

Legend: ✗ – Data either not available or does not fill the criteria for classification
✓ – Data available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

Altex Epoxy Primer Part B	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Available	Not Available	Not Available	Not Available	Not Available
xylene	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	2.6mg/L	2
	EC50	48	Crustacea	1.8mg/L	2
	EC50	72	Algae or other aquatic plants	3.2mg/L	2
n-butanol	NOEC	73	Algae or other aquatic plants	0.44mg/L	2
	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	1-376mg/L	2
	EC50	48	Crustacea	1-328mg/L	2
	EC50	96	Algae or other aquatic plants	225mg/L	2
	BCF	24	Fish	921mg/L	4
C18 fatty acid dimers/ polyethylenepolyamine polyamides	EC0	48	Crustacea	1-260mg/L	2
	NOEC	504	Crustacea	4.1mg/L	2
	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	7.07mg/L	2
	EC50	48	Crustacea	5.18mg/L	2
EC50	72	Algae or other aquatic plants	4.11mg/L	2	
NOEC	72	Algae or other aquatic plants	1.25mg/L	2	

Legend: Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Altex Epoxy Primer Part B

For Aromatic Substances Series:

Environmental Fate: Large, molecularly complex polycyclic aromatic hydrocarbons, or PAHs, are persistent in the environment longer than smaller PAHs.

Atmospheric Fate: PAHs are 'semi-volatile substances' which can move between the atmosphere and the Earth's surface in repeated, temperature-driven cycles of deposition and volatilization.

Terrestrial Fate: BTEX compounds have the potential to move through soil and contaminate ground water, and their vapors are highly flammable and explosive.

Ecotoxicity - Within an aromatic series, acute toxicity increases with increasing alkyl substitution on the aromatic nucleus. The order of most toxic to least in a study using grass shrimp and brown shrimp was dimethylnaphthalenes > methylnaphthalenes > naphthalenes. Anthracene is a phototoxic PAH. UV light greatly increases the toxicity of anthracene to bluegill sunfish. Biological resources in strong sunlight are at more risk than those that are not. PAHs in general are more frequently associated with chronic risks.

For Organic Pigments:

Environmental Fate: Organic pigments are highly persistent in natural environments.

Atmospheric Fate: The chemical processes underlying breakdown of organic pigments through light or atmospheric conditions are difficult to clarify. Atmospheric contaminants, such as peroxides, which appear as the products of radiation, frequently start the degradation process.

Terrestrial Fate: Color pigments are protected from leaching into groundwater by the plastics, paints and inks that make up the final products incorporating color pigments. These substances will likely partition to soil and sediments. If these chemical are released equally into the three major environmental compartments, (air, water and soil), they will mainly partition into soil and sediments where they will persist. These substances have a high tendency to adsorb to soil, making them immobile. Evaporation from soil surfaces is not expected to occur. If released to soil, organic pigments are not expected to move out of the soil.

Aquatic Fate: With only a few recognized exceptions, organic and inorganic color pigments are extremely insoluble in water. Many pigments are visible in water at concentrations as low as 1 mg/L and pigmented waste waters are therefore usually highly colored and discharge in open waters presents an aesthetic problem. These substances are not expected to be readily or inherently biodegradable.

Ecotoxicity: Color pigments are not a threat to the environment when disposed of with solid waste in appropriate lined landfills. These compounds are non-toxic and are not expected to accumulate/concentrate in the food chain.

For Xylenes:

log Koc : 2.05-3.08; Koc : 25.4-204; Half-life (hr) air : 0.24-42; Half-life (hr) H2O surface water : 24-672; Half-life (hr) H2O ground : 336-8640; Half-life (hr) soil : 52-672; Henry's Pa m3 /mol : 637-879; Henry's atm m3 /mol - 7.68E-03; BOD 5 if unstated - 1.4,1%; COD - 2.56,13% ThOD - 3.125 : BCF : 23; log BCF : 1.17-2.41.

Environmental Fate: Most xylenes released to the environment will occur in the atmosphere and volatilisation is the dominant environmental fate process. Soil - Xylenes are expected to have moderate mobility in soil evaporating rapidly from soil surfaces. The extent of the degradation is expected to depend on its concentration, residence time in the soil, the nature of the soil, and whether resident microbial populations have been acclimated. Xylene can remain below the soil surface for several days and may travel through the soil profile and enter groundwater. Soil and water microbes may transform it into other, less harmful compounds, although this happens slowly. It is not clear how long xylene remains trapped deep underground in soil or groundwater, but it may be months or years.

Atmospheric Fate: Xylene evaporates quickly into the air from surface soil and water and can remain in the air for several days until it is broken down by sunlight into other less harmful chemicals.

In the ambient atmosphere, xylenes are expected to exist solely in the vapour phase. Xylenes are degraded in the atmosphere with an estimated atmospheric lifetime of about 0.5 to 2 days. Xylene may contribute to photochemical smog formation. p-Xylene has a moderately high photochemical reactivity under smog conditions, higher than the other xylene isomers. The photooxidation of p-xylene results in the production of carbon monoxide, formaldehyde, glyoxal, methylglyoxal, 3-methylbenzyl nitrate, m-toluolaldehyde, 4-nitro-3-xylene, 5-nitro-3-xylene, 2,6-dimethyl-p-benzoquinone, 2,4-dimethylphenol, 6-nitro-2,4-dimethylphenol, 2,6-dimethylphenol, and 4-nitro-2,6-dimethylphenol.

Aquatic Fate: p-xylene may adsorb to suspended solids and sediment in water and is expected to volatilise from water surfaces. Estimated volatilisation half-lives for a model river and model lake are 3 hours and 4 days, respectively. Measurements taken from goldfish, eels and clams indicate that bioconcentration in aquatic organisms is low. Photo-oxidation in the presence of humic acids may play an important role in the abiotic degradation of p-xylene. p-Xylene is biodegradable and has been observed to degrade in pond water however; it is unclear if it degrades in surface waters. p-Xylene has been observed to degrade in anaerobic and aerobic groundwater; however, it is known to persist for many years in groundwater, at least at sites where the concentration might have been quite high. Ecotoxicity: Xylenes are slightly toxic to fathead minnow, rainbow trout and bluegill and not acutely toxic to water fleas. For Photobacterium phosphoreum EC50 (24 h): 0.0084 mg/L and Gammarus lacustris LC50 (48 h): 0.6 mg/L.

For Ethylbenzene: Log Kow: 3.15; Log Koc: 1.98-3.04; Koc: 164; Log Kom: 1.73-3.23; Vapor Pressure: 1270 Pa (1.27 kPa); Half-life (hr) air: 0.24-85.6; Half-life (hr) Surface Water: 5-240; Half-life (hr) Soil: 72-240; Henry's Pa m3 /mol: 748-887; Henry's atm m3 /mol: 8.44; Water Solubility: 169 mg/l @ 25 C.

Atmospheric Fate: Ethylbenzene partitions primarily to the air from water and soil, where it is broken down. Ethylbenzene is volatile and will rapidly evaporate. Light breakdown is the primary route of removal in the environment, with an estimated half-life of 1 day.

Terrestrial Fate: This substance is inherently biodegradable in the soil, in the presence of oxygen and not rapidly biodegradable in low oxygen conditions. Ethylbenzene is expected to be moderately adsorbed to soil.

Aquatic Fate: Ethylbenzene is considered inherently biodegradable and removal from water occurs primarily by evaporation but, in the summer, biological breakdown plays a key role in the removal process. This substance is removed biologically in oxygenated waters and removal is slow in low oxygen waters.

Ecotoxicity: Ethylbenzene is not expected to bioaccumulate. The substance ranges from slightly to moderately toxic to aquatic organisms. The substance is slightly toxic to fathead minnow, rainbow trout, and Atlantic silverside. Ethylbenzene is slightly toxic to Daphnia magna and Ceriodaphnia dubia water fleas and can inhibit growth in green algae and Skeletonema costatum diatoms.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
xylene	HIGH (Half-life = 360 days)	LOW (Half-life = 1.83 days)
n-butanol	LOW (Half-life = 54 days)	LOW (Half-life = 3.65 days)

Bioaccumulative potential

Ingredient	Bioaccumulation
xylene	MEDIUM (BCF = 740)
n-butanol	LOW (BCF = 0.64)

Mobility in soil

Ingredient	Mobility
n-butanol	MEDIUM (KOC = 2.443)

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> ▶ Containers may still present a chemical hazard/ danger when empty. ▶ Return to supplier for reuse/ recycling if possible. <p>Otherwise:</p> <ul style="list-style-type: none"> ▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product. <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> ▶ Reduction
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Continued...


- ▶ Reuse
- ▶ Recycling
- ▶ Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

- ▶ **DO NOT allow wash water from cleaning or process equipment to enter drains.**
- ▶ It may be necessary to collect all wash water for treatment before disposal.
- ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- ▶ Where in doubt contact the responsible authority.
- ▶ Recycle wherever possible.
- ▶ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- ▶ Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material).
- ▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

SECTION 14 TRANSPORT INFORMATION

Labels Required

	
Marine Pollutant	NO Not Applicable
HAZCHEM	*3Y

Land transport (ADG)

UN number	1263
UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)
Transport hazard class(es)	Class : 3 Subrisk : Not Applicable
Packing group	III
Environmental hazard	Not Applicable
Special precautions for user	Special provisions : 163 223 367 Limited quantity : 5 L

Air transport (ICAO-IATA / DGR)

UN number	1263
UN proper shipping name	Paint related material (including paint thinning or reducing compounds); Paint (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base)
Transport hazard class(es)	ICAO/IATA Class : 3 ICAO / IATA Subrisk : Not Applicable ERG Code : 3L
Packing group	III
Environmental hazard	Not Applicable
Special precautions for user	Special provisions : A3 A72 A192 Cargo Only Packing Instructions : 366 Cargo Only Maximum Qty / Pack : 220 L Passenger and Cargo Packing Instructions : 355 Passenger and Cargo Maximum Qty / Pack : 60 L Passenger and Cargo Limited Quantity Packing Instructions : Y344 Passenger and Cargo Limited Maximum Qty / Pack : 10 L

Sea transport (IMDG-Code / GGVSee)

UN number	1263
UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)
Transport hazard class(es)	IMDG Class : 3 IMDG Subrisk : Not Applicable

Packing group	III	
Environmental hazard	Not Applicable	
Special precautions for user	EMS Number	F-E , S-E
	Special provisions	163 223 367 955
	Limited Quantities	5 L

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION**Safety, health and environmental regulations / legislation specific for the substance or mixture****XYLENE(1330-20-7) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Dangerous Goods Code (ADG Code) - Dangerous Goods List	IMO MARPOL (Annex II) - List of Noxious Liquid Substances Carried in Bulk
Australia Dangerous Goods Code (ADG Code) - List of Emergency Action Codes	IMO Provisional Categorization of Liquid Substances - List 3: (Trade-named) mixtures containing at least 99% by weight of components already assessed by IMO, presenting safety hazards
Australia Exposure Standards	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals	International Air Transport Association (IATA) Dangerous Goods Regulations
Australia Hazardous chemicals which may require Health Monitoring	International Maritime Dangerous Goods Requirements (IMDG Code)
Australia Inventory of Chemical Substances (AICS)	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (Chinese)
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (English)
GESAMP/EHS Composite List - GESAMP Hazard Profiles	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (Spanish)
IMO IBC Code Chapter 17: Summary of minimum requirements	

N-BUTANOL(71-36-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Dangerous Goods Code (ADG Code) - Dangerous Goods List	IMO IBC Code Chapter 18: List of products to which the Code does not apply
Australia Dangerous Goods Code (ADG Code) - List of Emergency Action Codes	IMO MARPOL 73/78 (Annex II) - List of Other Liquid Substances
Australia Exposure Standards	International Air Transport Association (IATA) Dangerous Goods Regulations
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals	International Maritime Dangerous Goods Requirements (IMDG Code)
Australia Inventory of Chemical Substances (AICS)	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (Chinese)
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (English)
GESAMP/EHS Composite List - GESAMP Hazard Profiles	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (Spanish)
IMO IBC Code Chapter 17: Summary of minimum requirements	

C18 FATTY ACID DIMERS/ POLYETHYLENEDIAMINE POLYAMIDES(68410-23-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

National Inventory Status

National Inventory	Status
Australia - AICS	Yes
Canada - DSL	Yes
Canada - NDSL	No (n-butanol; xylene; C18 fatty acid dimers/ polyethylenepolyamine polyamides)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	No (C18 fatty acid dimers/ polyethylenepolyamine polyamides)
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Legend:	Yes = All ingredients are on the inventory No = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

Revision Date	08/02/2018
Initial Date	08/02/2018

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Continued...

Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average
PC—STEL: Permissible Concentration-Short Term Exposure Limit
IARC: International Agency for Research on Cancer
ACGIH: American Conference of Governmental Industrial Hygienists
STEL: Short Term Exposure Limit
TEEL: Temporary Emergency Exposure Limit,
IDLH: Immediately Dangerous to Life or Health Concentrations
OSF: Odour Safety Factor
NOAEL :No Observed Adverse Effect Level
LOAEL: Lowest Observed Adverse Effect Level
TLV: Threshold Limit Value
LOD: Limit Of Detection
OTV: Odour Threshold Value
BCF: BioConcentration Factors
BEI: Biological Exposure Index

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