JW Series **VacuFlush**[®]



Vacuum generator instruction manual



DOMETIC

Warranty and product liability

North America and Rest of the World:

Vanufacturer's One-Year Limited Warranty

and workmanship for a period of one year from the date of purchase. product, it used for personal, tamily or household purposes, is tree from defects in material Dometic Corporation, Sanitation Division warrants to the original purchaser only that this

from the date of purchase. purchaser only to be free of defects in material and workmanship for a period of ninety (90) days If this Dometic product is placed in commercial or business use, it will be warranted to the original

costs or charges incidental to warranty service are to be borne by the purchaser-user. inspection by Dometic, to be detective in material or workmanship. All labor and transportation Dometic reserves the right to replace or repair any part of this product that proves, upon

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placed in commercial or business use. family or household purposes, and ninety (90) days from the date of purchase for products

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product or go to http://www.dometic.com for a dealer near you. To obtain warranty service, first contact your local dealer from whom you purchased this

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and marine markets. We supply the industry and
aftermarket with a complete range of air conditioners,

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There is a strong, worldwide network to assist in servicing and maintaining your sanitation system. For the Authorized Service Center near you, please call from 8:00 a.m. to 5:00 p.m. (ET) Monday through Friday.

Customer service

Europe:

Warranty and Customer Service

You may also contact or have your local

for the Dometic product line.

dealer contact the Parts Distributor nearest

you for quick response to your replacement

parts needs. They carry a complete inventory

use is not covered by the warranty. our Dometic service department listed elsewhere in this manual. Any damage due to improper conditions applicable for the country concerned. For warranty or other service, please contact Warranty arrangements are in accordance with EC Directive 44/1999/CE and the normal

not adhered to and no liability shall be entertained. Dometic parts; the warranty does not apply if the installation and operating instructions are The warranty does not cover any modifications to the product or the use of non-original

Product Liability

adverse effects from the environment which may impact the equipment itself or the direct which may arise from: faulty operation; improper alterations or intervention in the equipment; Product liability of Dometic Group and its subsidiary companies does not include damages

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> refrigerators, awnings, cookers, sanitation systems lighting, mobile power equipment, comfort and safety solutions, windows, doors and other equipment that make life more comfortable away from home

Dometic supplies a wide range of workshop equipment for service and maintenance of built-in air conditioners. Dometic also provides specially designed refrigerators for hotel rooms, offices, wine storage and transport and storage of medical products.

Our products are sold in almost 100 countries and are produced mainly in wholly-owned production facilities around the world.

Vacuum Generator

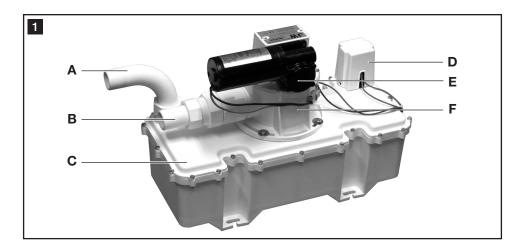
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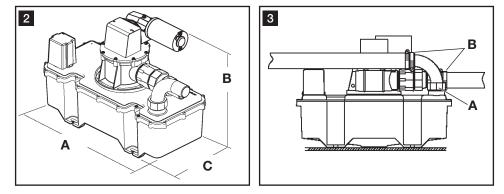
Dometic Corporation, Sanitation Division

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REVISION A

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Notes on using these instructions

Caution!

Note

Safety Instruction: Failure to observe this instruction can cause material damage and impair the function of the device.

Supplementary information for operating the device.

fig. 1 A: This refers to an element in an illustration. In this example, item A in figure 1.

General safety instructions

The manufacturer will not be held liable for claims for damage resulting from the following:

- Faulty assembly or connection
- Damage to the unit from mechanical influences, misuse or abuse
- · Alterations to the unit without express written permission from the manufacturer
- Use for purposes other than those described in the operating manual

Warnings

The following statements must be read and understood before installing, servicing and/or operating this product. Modification of this product may result in property damage.

Dometic recommends that a qualified technician or electrician install or service this product. Equipment damage, injury to personnel or death could result from improper installation. DOMETIC ACCEPTS NO RESPONSIBILITY OR LIABILITY FOR DAMAGE TO EQUIPMENT, OR INJURY OR DEATH TO PERSONNEL THAT MAY RESULT FROM IMPROPER INSTALLATION, SERVICE OR OPERATION OF THIS PRODUCT.

Intended use

The Dometic JW series vacuum generator creates the powerful vacuum of a VacuFlush toilet system. When the toilet is flushed, the vacuum in the discharge line pulls the toilet contents into the vacuum generator, which then propels the effluent to a holding tank or other waste treatment device.

Benefits

Versatile installation. Powerful vacuum pump allows toilet to be located up to 50 ft. (15.2 m) away and 20 ft. (6.1 m) from holding tank or other waste destination.

Automatic "full tank" shut-down. When installed with holding tank that includes a "full tank" level indicator, an automatic shut-down relay will stop electrical power to the vacuum generator when the holding tank level reaches "full." This prevents holding tank overfill which can cause damage to the toilet system.

Easy maintenance. Two-piece design allows easy access to vacuum tank interior if required.

Specifications

Components (fig. 1)

Ref.	Description	Ref.	Description
А	Inlet fitting	D	Vacuuum switch
В	Outlet fitting	E	Vacuum pump motor
С	Vacuum tank	F	Vacuum pump body

Refer to complete parts list (packed separately) for additional information.

Dimensions (fig. 2)			
Ref.	Dimension		
А	20.125 in. / 511 mm		
В	14 in. / 356 mm		
С	9.125 in. / 232 mm		

Installation

Note Two-t

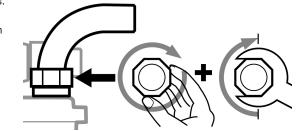
Two-toilet VacuFlush systems require a vacuum generator for each toilet.

General guidelines

- 1. Vacuum generator must be installed horizontally only.
- 2. The vacuum generator can be located up to 50 feet (15.2 m) from the VacuFlush toilet, and 20 feet (6.1 m) from the holding tank or other waste destination.
- 3. The vacuum generator inlet must not be located more than 6 feet (1.8 m) higher than the toilet discharge outlet.
- The maximum head pressure on the discharge of the vacuum generator must not exceed 6 feet (1.8 m).
- 5. To minimize standing sewage in discharge hose, position vacuum generator inlet at same level or lower than toilet outlet where possible.

Installation and plumbing

- 1. Make sure the vacuum generator is properly located before proceeding. Place the vacuum generator on flat surface. Position as needed. Using a center punch, mark the four slotted holes in the pump feet. Remove vacuum generator.
- 2. Using a 3/16-inch (5 mm) drill bit, drill the four mounting holes. Use #14 wood screws and washers to secure vacuum generator.
- Position pump body (fig. 1 F) to accommodate plumbing layout, if necessary, by loosening four fasteners that hold pump onto vacuum tank, rotating pump body to desired position, and retightening fasteners.
- Spin-nut connections on inlet and outlet fittings allow easy installation and positioning of hoses. After positioning inlet fitting in proper direction to accept inlet hose from toilet, make sure to tighten spinnut 1/2-turn past hand-tight with wrench (fig. 3 A).

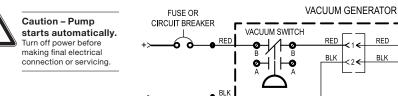


Note Use two hose clamps for each hose connection (fig. 3 B).

Note Make sure to connect toilet discharge hose to inlet fitting of vacuum generator.

Wiring

- 1. Wire vacuum generator according to diagram below and Electrical Specifications in VacuFlush toilet manual.
- 2. Pre-wired connectors (if applicable) can be cut off to complete wiring.
- 3. Use stranded copper wire. Protect wires with grommets or other protective devices at holes and sharp edges.
- 4. Do not overfuse. Overfusing the vacuum generator will result in warranty invalidation.



Materials

Pump body: glass-filled polypropylene Pump bellows: engineered PP/PE resin Duckbill valves: EPDM Vacuum tank and fittings: glass-filled polypropylene

Electrical Specifications

Model	Voltage (DC)	Power Draw (amp average)	Fuse/ breaker	Flow (GPM/LPM)	Wire size	Weight (kg/lbs.)
VG4-12	12	6	10	5.1 / 19.3	follow local codes*	15.1 / 6.9
VG4-24	24	3	5	5.1 / 19.3	follow local codes*	15.1 / 6.9

* For marine applications follow ABYC wiring recommendations. Specifications subject to change without notice.



CAUTION! ELECTRICAL HAZARD

DO NOT CONNECT JW SERIES VACUUM GENERATOR DIRECTLY TO STANDARD RESIDENTIAL WIRING SYSTEM. JW series vacuum generator operates on 12 V DC or 24 V DC through a 10-amp or 5-amp circuit (see Electrical Specifications chart, above). For residential use, this product must be connected to a minimum 12-amp power converter with 12 V DC electrical output. V.G.

MOTOR

Note

If vacuum generator connects to electronic-flush VacuFlush toilet, refer to VacuFlush toilet wiring diagram for complete information.

Vacuum testing

- 1. Prime pump with water before performing vacuum test. If vacuum generator is part of compost system, make sure discharge hose from vacuum generator is not connected to compost unit during priming process.
- 2. POSITIVE PRESSURE TESTING IS NOT RECOMMENDED. JW series vacuum generator is designed to seal with negative pressure (vacuum), and will not hold positive pressure.

Operation

When a VacuFlush toilet is flushed, vacuum pressure created by the vacuum generator pulls waste from the toilet to the vacuum generator. The increase of ambient pressure in the vacuum tank causes the vacuum switch (fig. 1 D) to turn on power to the vacuum generator. The vacuum pump begins to create vacuum and push the effluent in the discharge line to the holding tank or other destination. After vacuum is restored in the discharge system (about 60-90 seconds, depending on the installation), the vacuum switch shuts off electrical power, and the toilet system is ready for the next flush.



Vacuum pump starts automatically. Turn off electrical power before servicing.