



# FIX8 TRANSLUCENT

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Technical Data:

Base	Silicone
Consistency	Paste
Curing System	Moisture Cure
Skin Formation	12 minutes (23 <sup>0</sup> C & 50%R.H)
Tack Free Time	3 hours (23 <sup>0</sup> C & 50%R.H)
Curing Rate	3mm/24 Hrs
Density	0.97 g/cm <sup>3</sup>
Shrink	3%
Elongation	100%
Hardness (Shore A)	35±5
Tensile Strength	>1.0 Mpa (ISO8339)
Shear Strength	> 1.0 Mpa
Movement Capability	25%

(\*) Values may vary depending on environmental conditions

**Product:**

Fix8 Translucent is a high quality architectural grade single component medium modulus structural silicone sealant, neutral cure, that exhibits excellent physical properties. Suitable for typical sealing and structural bonding in glazing applications with metal, aluminium, Corian® most plastics and fibreglass substrates. Fix8 Translucent displays excellent weatherability and UV resistance curing to a high performance flexible rubber sealant in weatherproofing and structural applications. Fix8 Translucent is suitable for glass curtain wall construction.

**Characteristics:**

- Primerless adhesion on most substrates (except Teflon, PE and PP)
- Excellent UV resistance
- Very good filling capacities
- Neutral cure
- Excellent stability
- Superior weather resistance up to 20 years
- Good compatability with other sealants
- Permanently elastic
- Colour Fast
- Suitable for marine exposure

**Applications:**

- Installation of glass windows
- Sealing of all openings in roof constructions
- Sealing and bonding within the Automotive industry
- Mounting and sealing of window frames
- Bonding and sealing of coachwork within the transportation industry

**Packaging:**

- Colour* – Translucent
- Packaging* – 300mL Cartridge

**Shelf life:**

12-15 months from date of production; In unopened packaging stored in a cool and dry place at temperatures between +5°C and 23°C.

**Surfaces:**

- State of Surface:* clean, dry, free of dust and grease
- Priming:* For porous substrates Fixseal 1060 may be applied. Polypropylene; Primer PR20. Non-porous substrates may be cleaned with Methylated Spirits or alcohol cleaner
- We Recommend Compatibility Tests

Note: The contents contained in this documentation are the result of our experiments and our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the real number of possible applications which are out of our control we cannot accept any responsibility for the results obtained. In every case it is recommended to carry out preliminary experiments and compatibility tests.



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### Application:

*Method:* Manual or pneumatic caulking gun

*Application temperature:* +4°C to 40°C

*Tooling:* Mild diluted soapy solution before skin formation

### Joint Dimensions:

*Minimal Width:* 5mm

*Maximum Width:* 30mm

*Minimum Depth:* 5mm

*Recommendation:* width of joint = 2 x depth

### Health- and Safety Recommendation:

Apply the usual industrial hygiene. Wear gloves . Safety Glasses. Volatile compound released during curing, ensure adequate ventilation

### Remarks:

- Fix8 Translucent can not be overpainted
- Fix8 Translucent is chemically neutral (pH=7)
- Fix8 Translucent can be applied to a wide variety of substrates. Due to the fact that the specific properties of substrates will differ from manufacturer to manufacturer we strongly recommend compatibility tests.

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